

Oviedo, ES  
26-08-2018

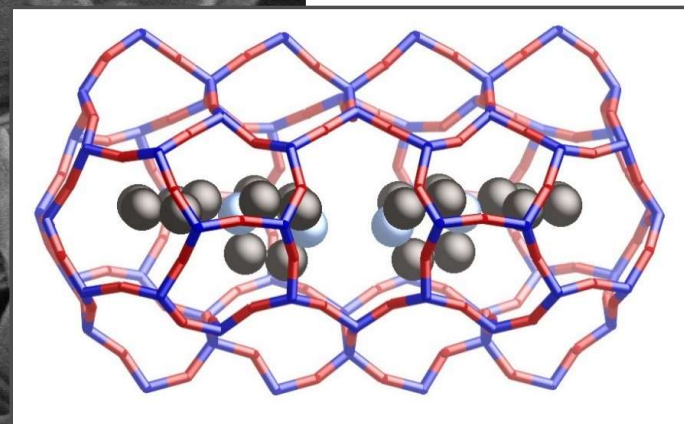
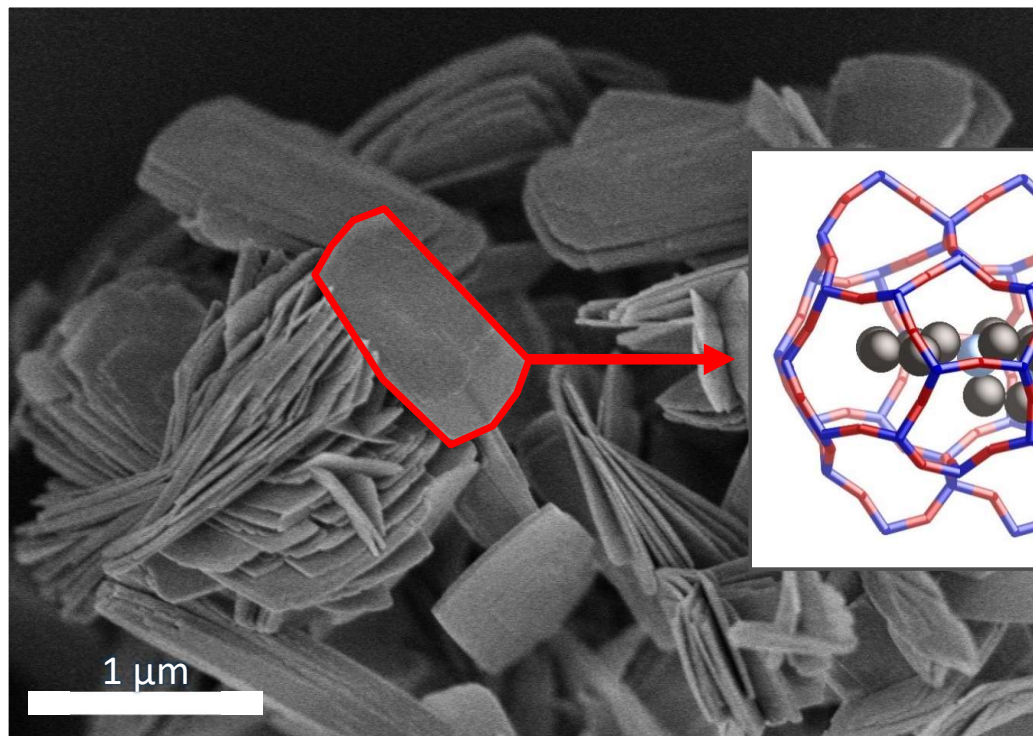


# Zeolite SSZ-70: new understanding of a successful catalytic material

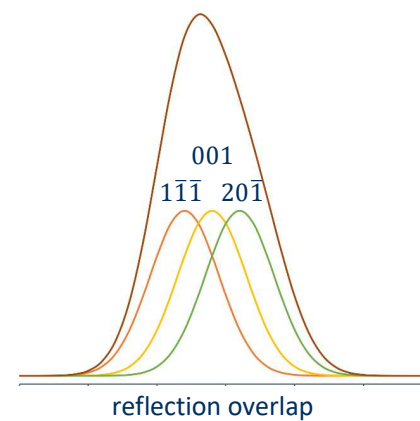
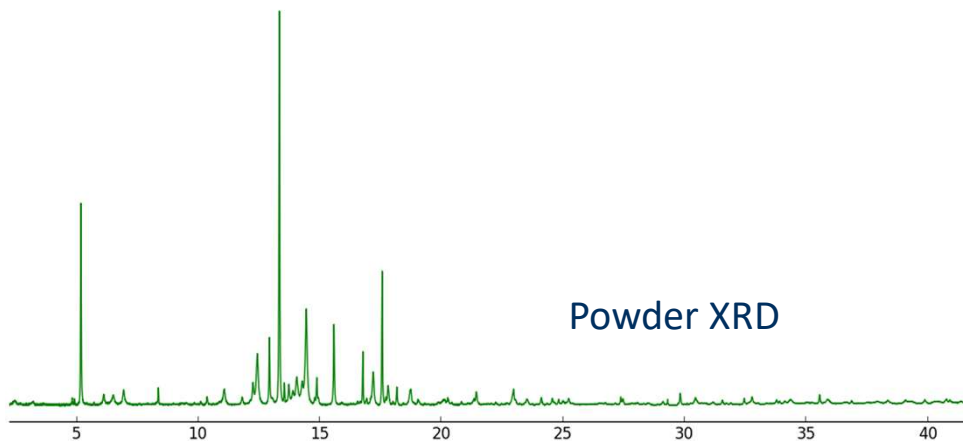
Stef Smeets

Stockholm University

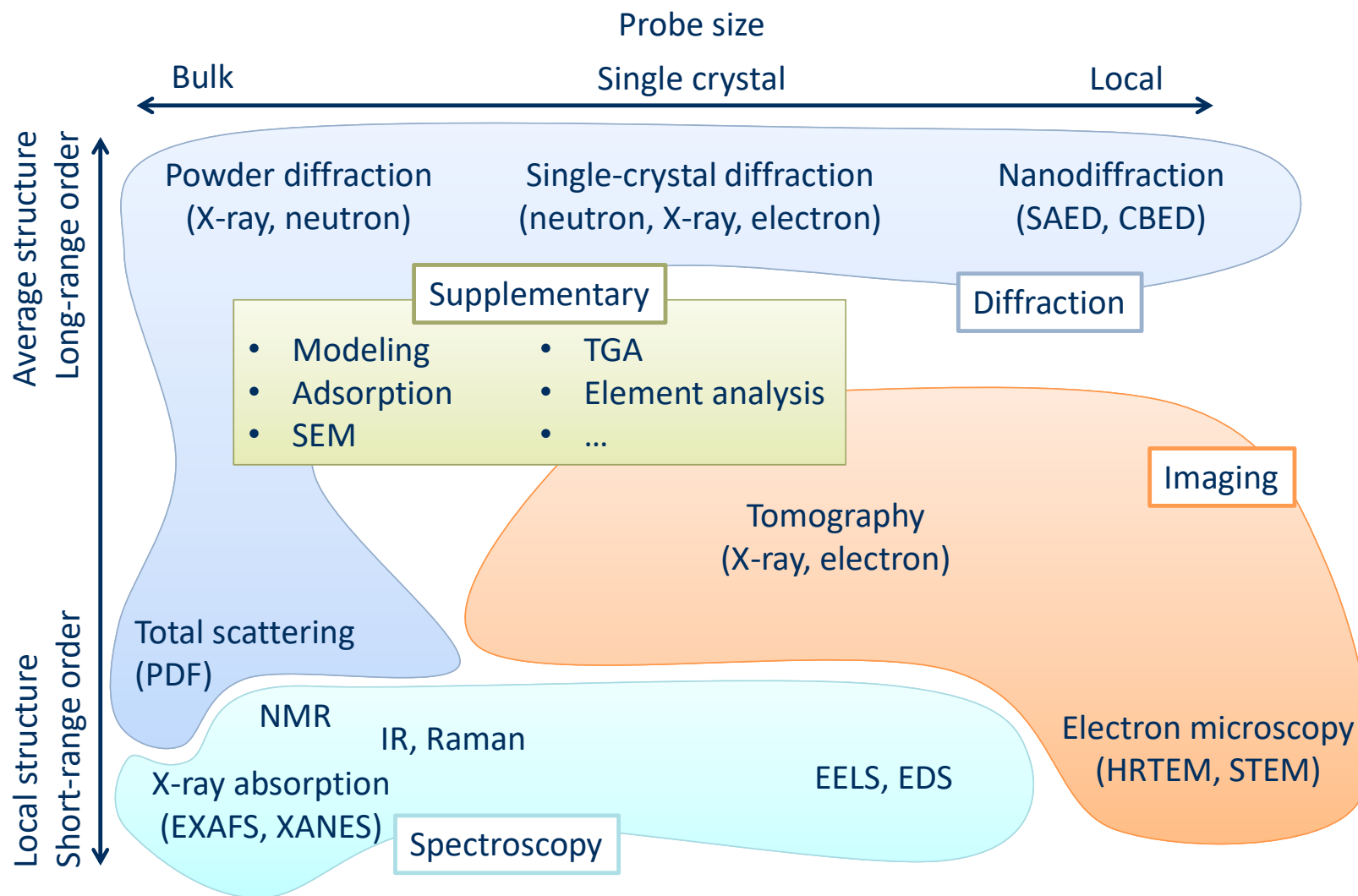
stef.smeets@mmk.su.se



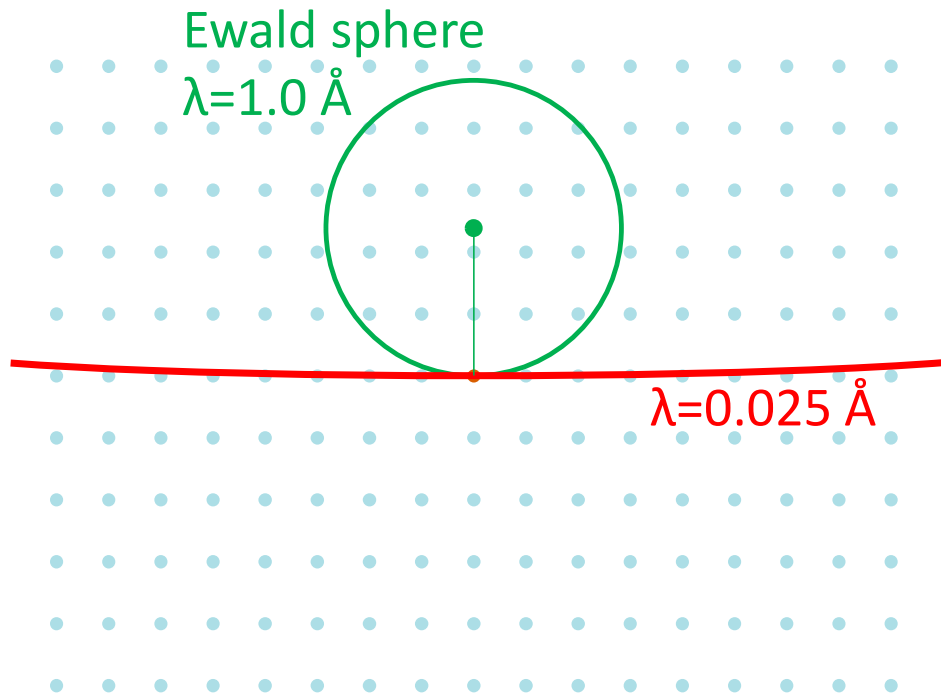
?



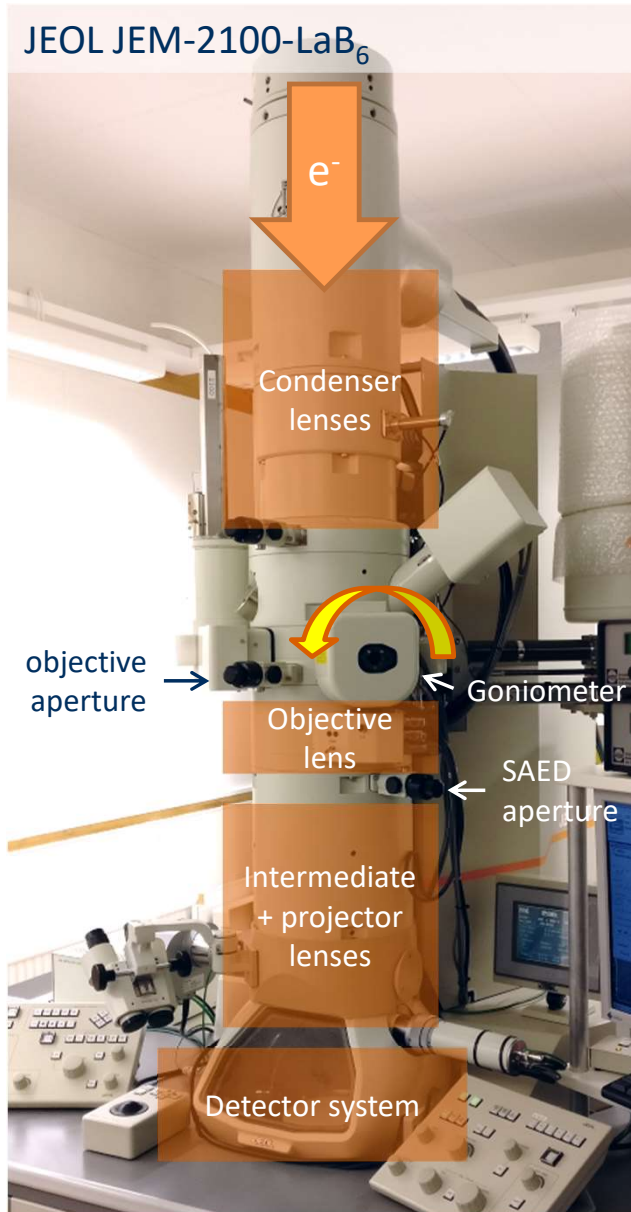
# Structure



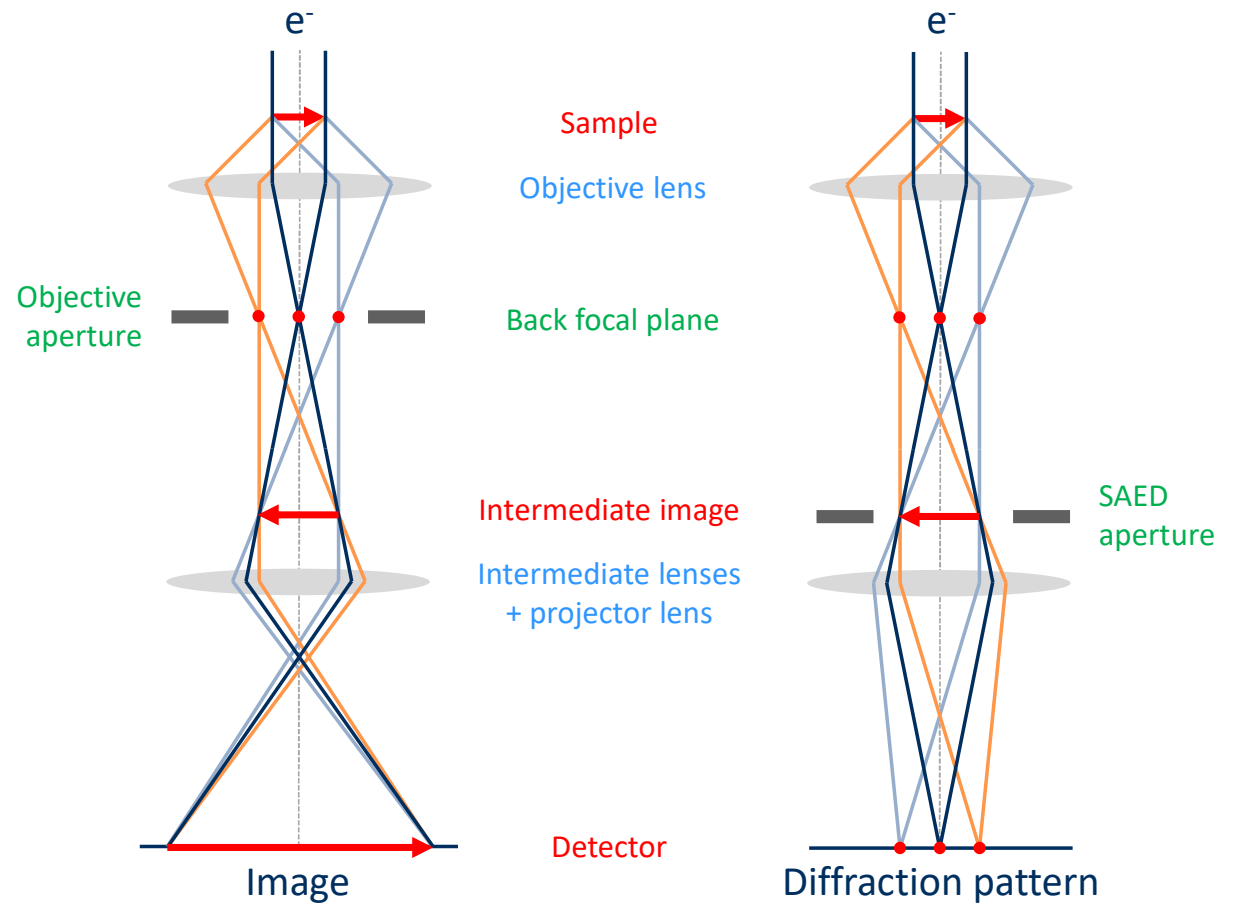
# Electrons as a radiation source



- Accelerating voltage: 100 to 300 keV
- Wavelength:  $0.0251 \text{ \AA}$  @ 200 keV
- Probe electrostatic potential
- Strong interaction ( $10^6$  stronger than X-rays)
- Require small samples ( $< 1 \mu\text{m}$ )
- High vacuum ( $< 10^{-3}$  mbar)

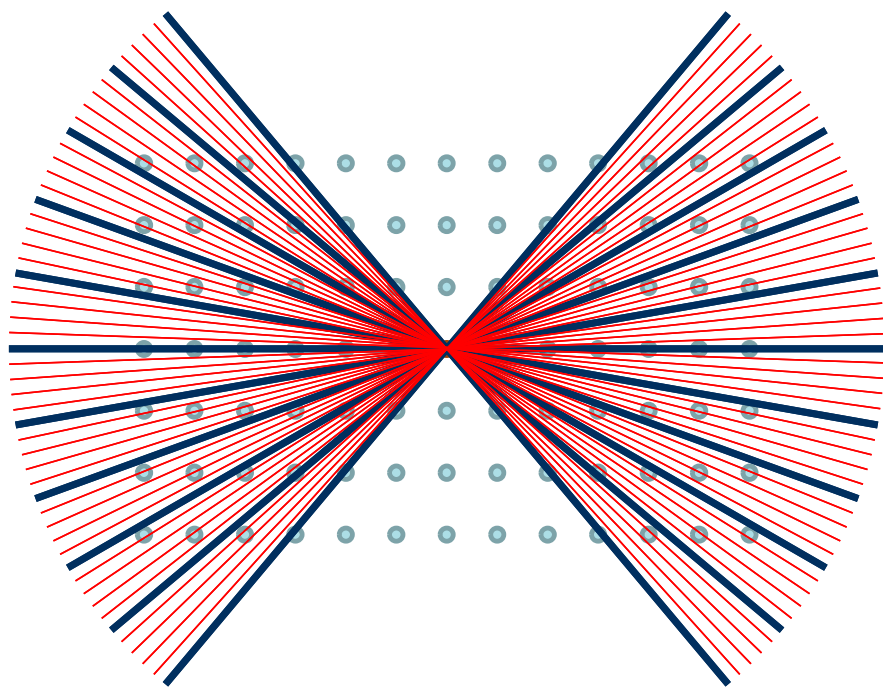


## Electron 'diffractometer'



### RED: Fine slicing using beam tilt

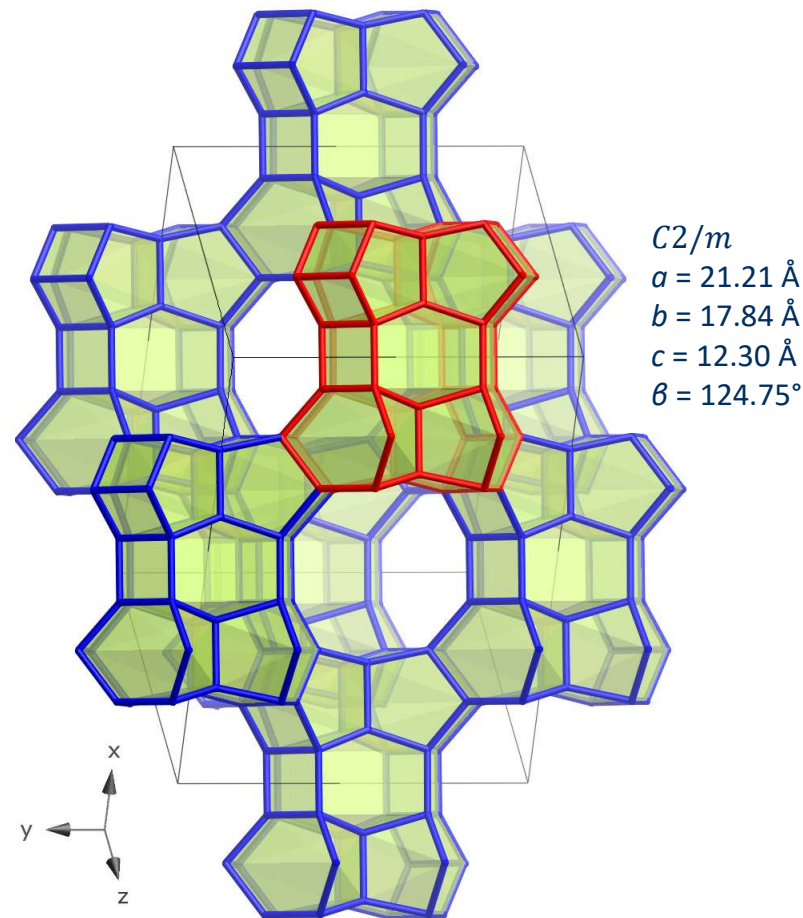
Zhang *et al.*, *Z. Krist.* (2010), 225:94  
Wan *et al.*, *J. Appl. Cryst.* (2013), 46:1863



Tilt range  $\pm 50^\circ$  ( $0.2^\circ$  /step)  
0.2 s exposure

### Zeolite SSZ-87

Framework structure solved using FOCUS

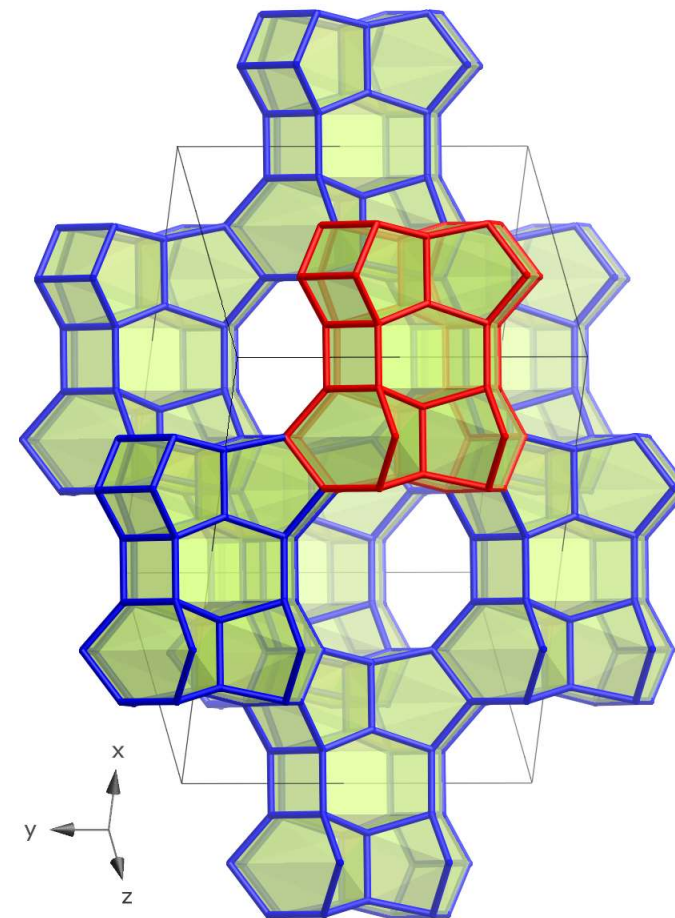
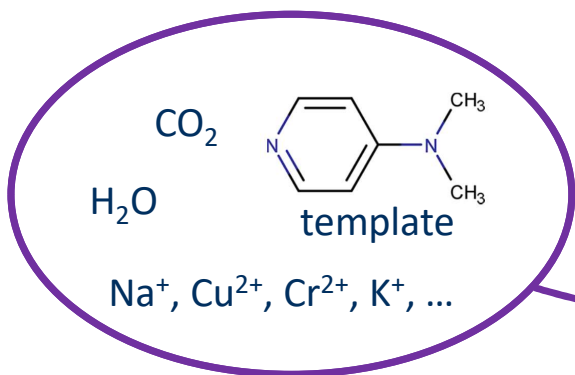
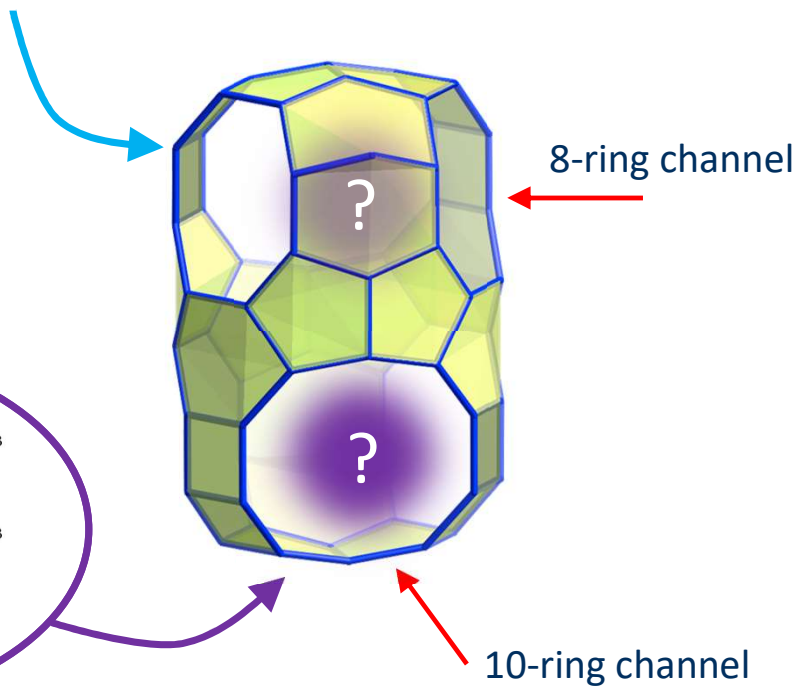


Smeets *et al.*, *J. Am. Chem. Soc.* (2015), 137:2015

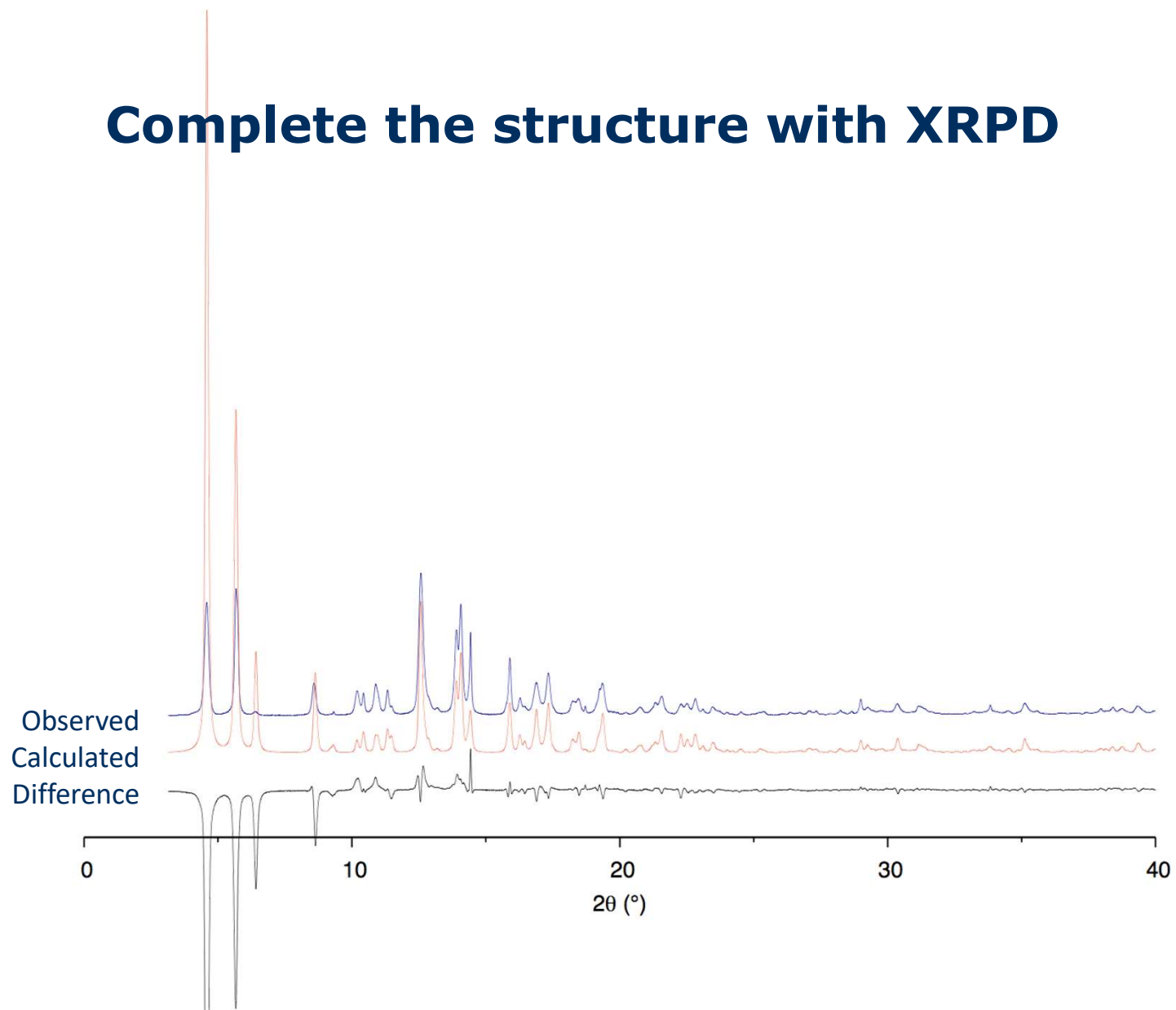


# Framework structure from RED

Si? Al? Ge? B? □?

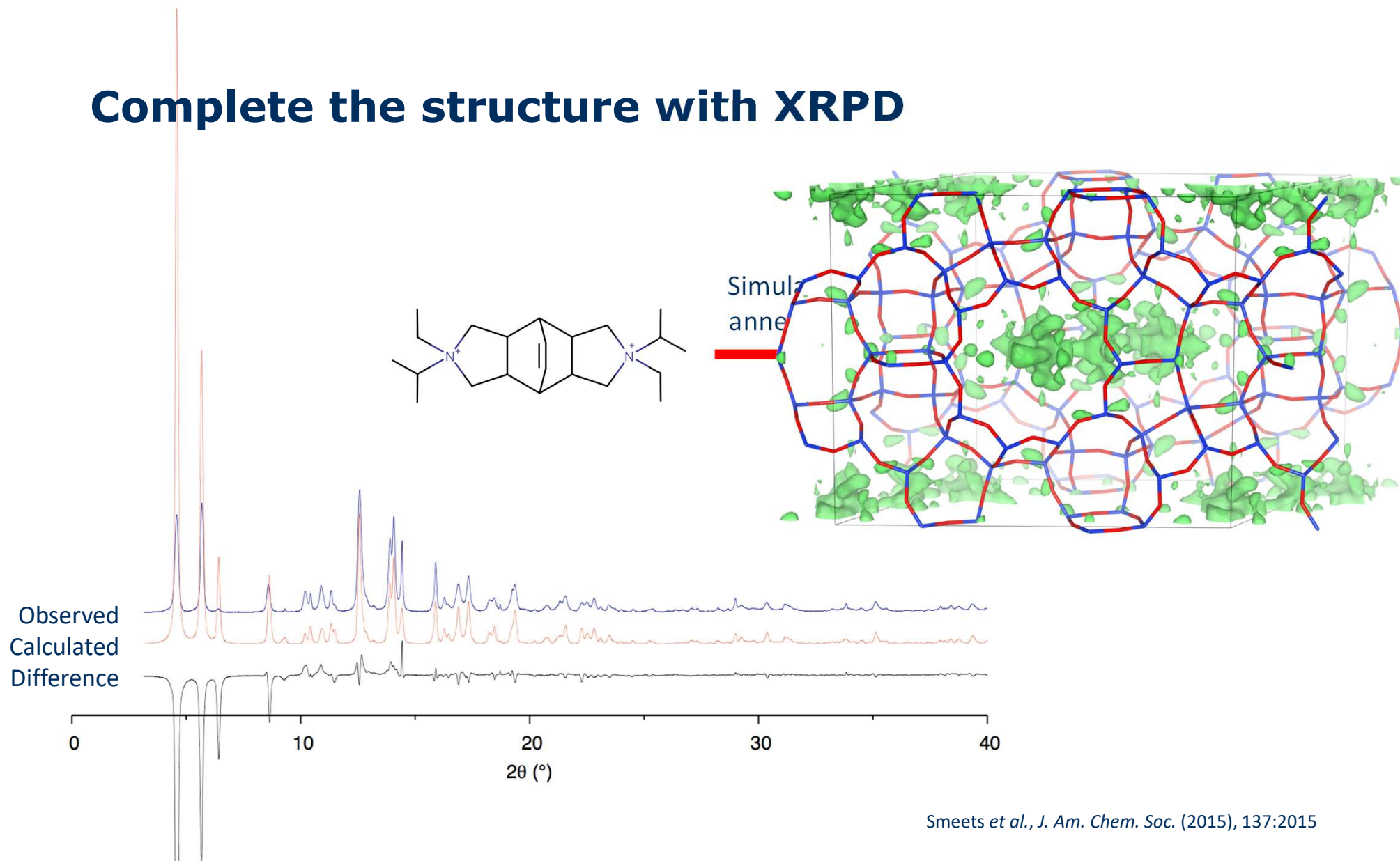


# Complete the structure with XRPD

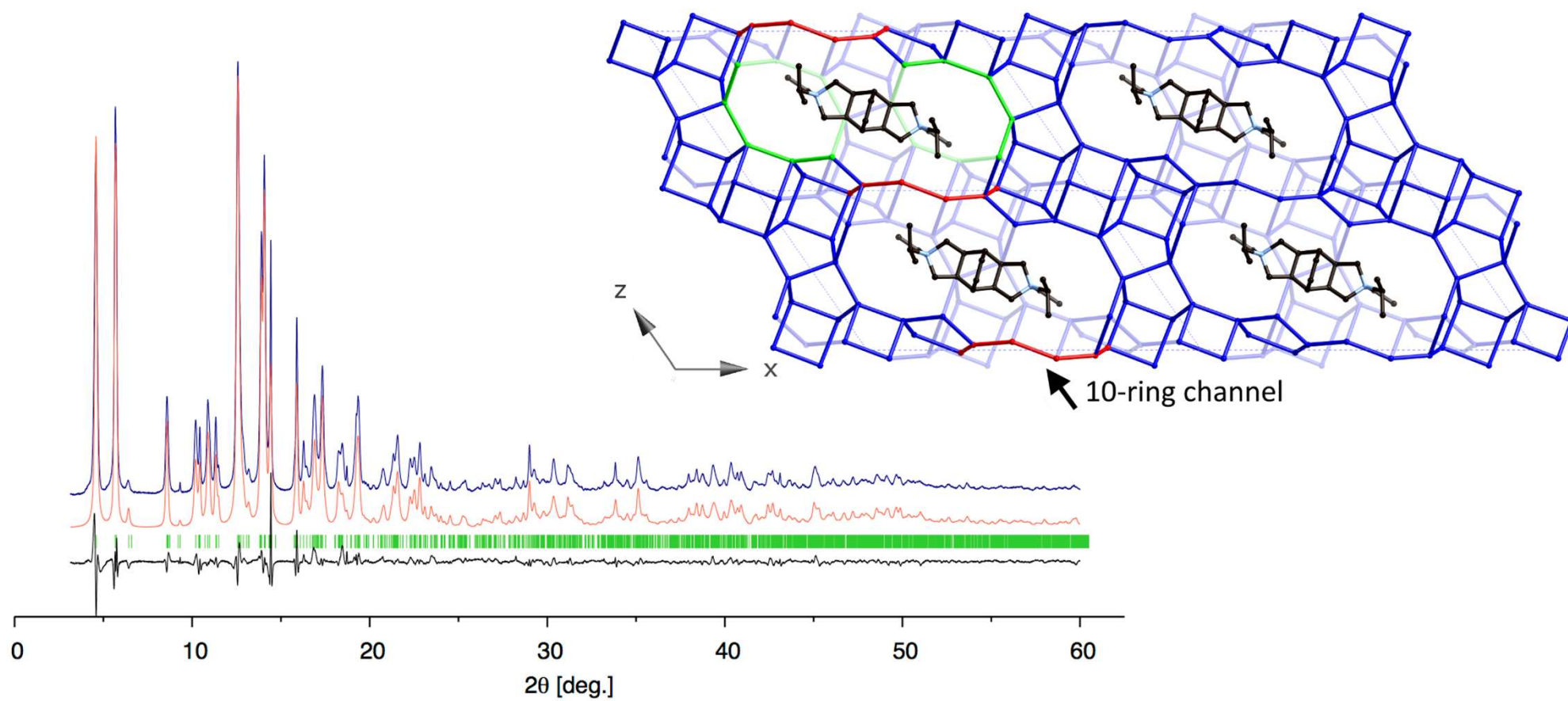




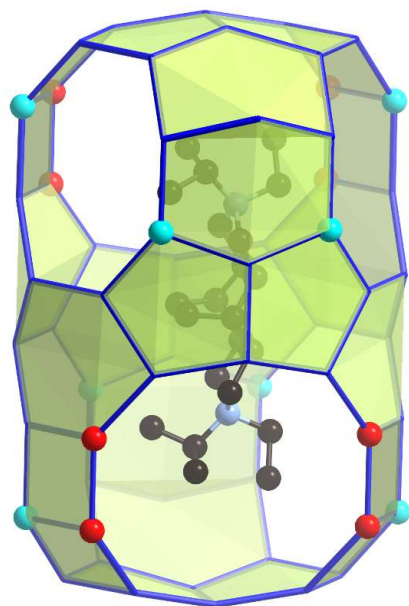
# Complete the structure with XRPD



# Complete the structure with XRPD



# Locate heteroatoms from XRPD

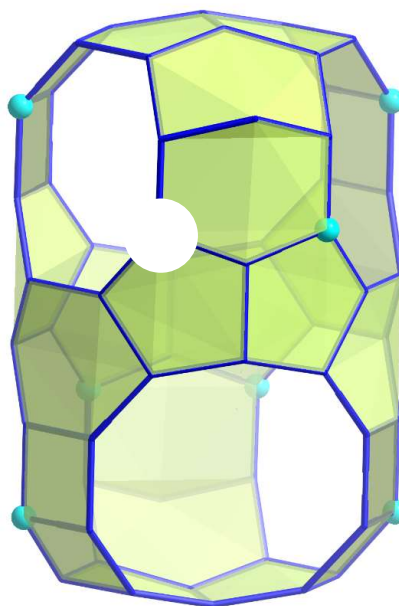


**As-synthesized**

● 0.8 Si, 0.2 B

● 0.7 Si, 0.3 B

Calcination  
→



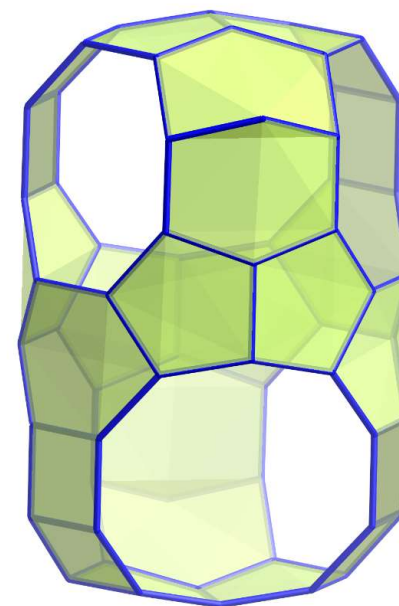
**Calcined**

● 1.0 Si

● 0.5 Si, 0.3 B, 0.2 □

(+  $^{29}\text{Si}$  MAS-NMR)

Al insertion  
→

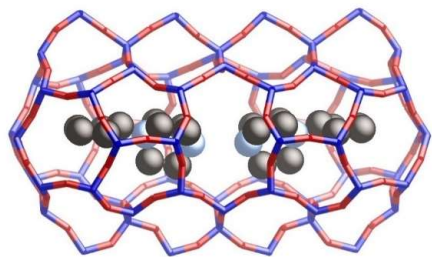


**Aluminated**

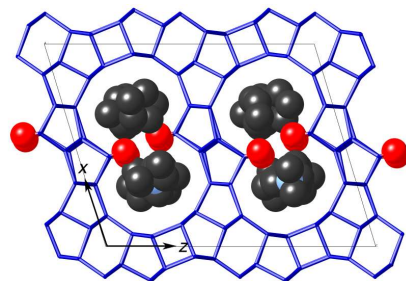
● 1.0 Al/Si

● 1.0 Al/Si

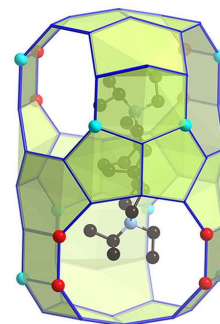
# Structure determination using X-rays and electrons



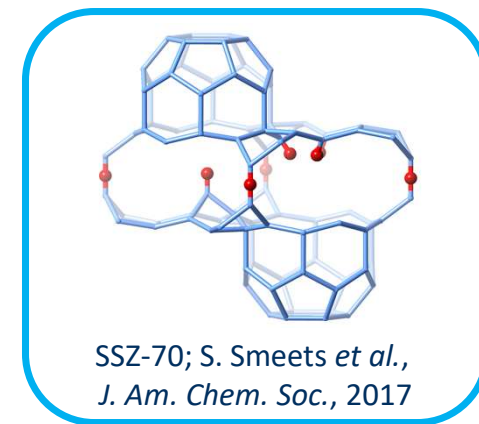
SSZ-45; S. Smeets *et al.*,  
*Chem. Mater.*, 2014



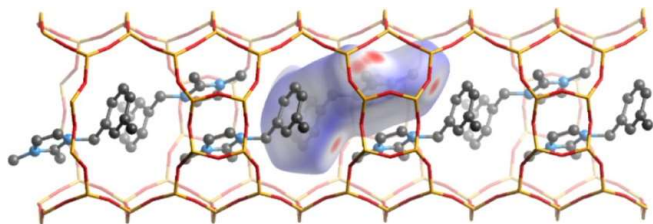
SSZ-61; S. Smeets *et al.*,  
*Angew. Chem.*, 2014



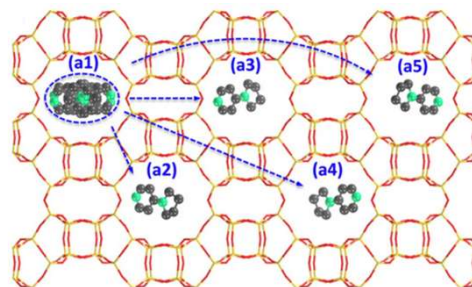
SSZ-87; S. Smeets *et al.*,  
*J. Am. Chem. Soc.*, 2015



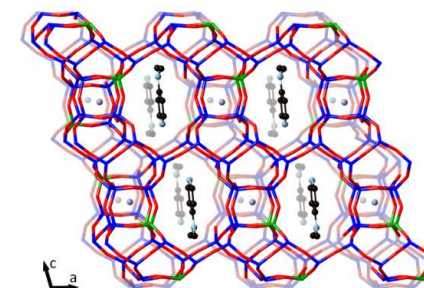
SSZ-70; S. Smeets *et al.*,  
*J. Am. Chem. Soc.*, 2017



CIT-13; J.H. Kang *et al.*,  
*Chem. Mater.*, 2017



SCM-14; Y. Luo *et al.*,  
*Chem.-Eur. J.*, 2017



IM-18; M.O. Cichocka *et al.*,  
*Cryst. Growth Des.*, 2018

**MS14-P01**



# Zeolite SSZ-70

Stacey Zones and Alan Burton, US Patent 7,108,843 B2 (2006)  
*Molecular sieve SSZ-70 composition of matter and synthesis thereof*

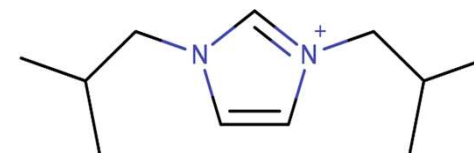
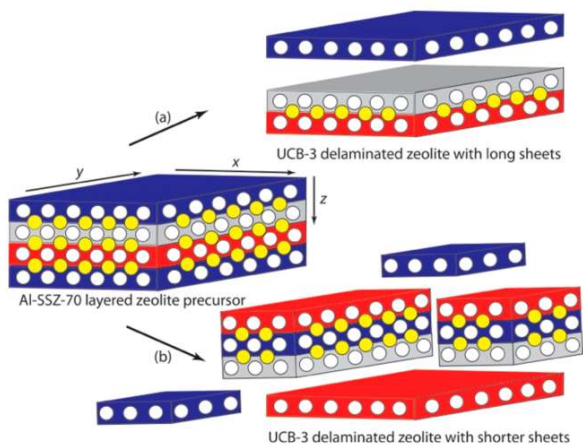
Pure silicate  
 Borosilicate  
 Aluminosilicate

Heat treatment  
 $>500^{\circ}\text{C}$

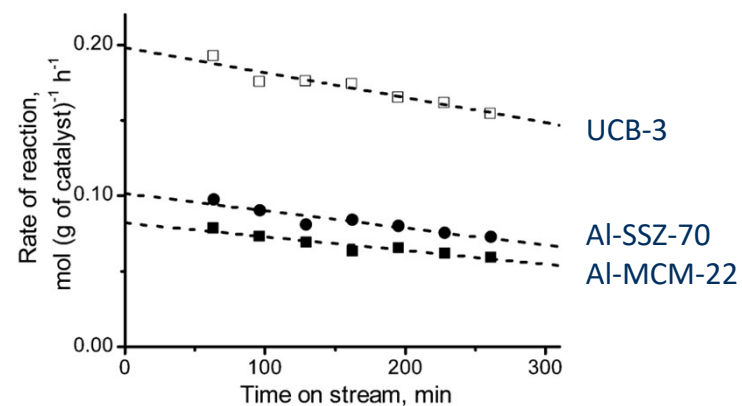
Calcined  
 SSZ-70

Delamination

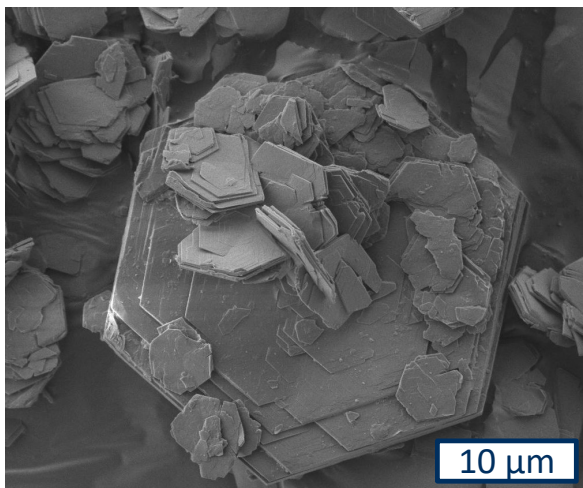
UCB-3 (A)  
 UCB-4 (B)



Catalysis: aromatic alkylation



Runnebaum *et al.*, 2014, *ACS Catal.*, 4, 2364

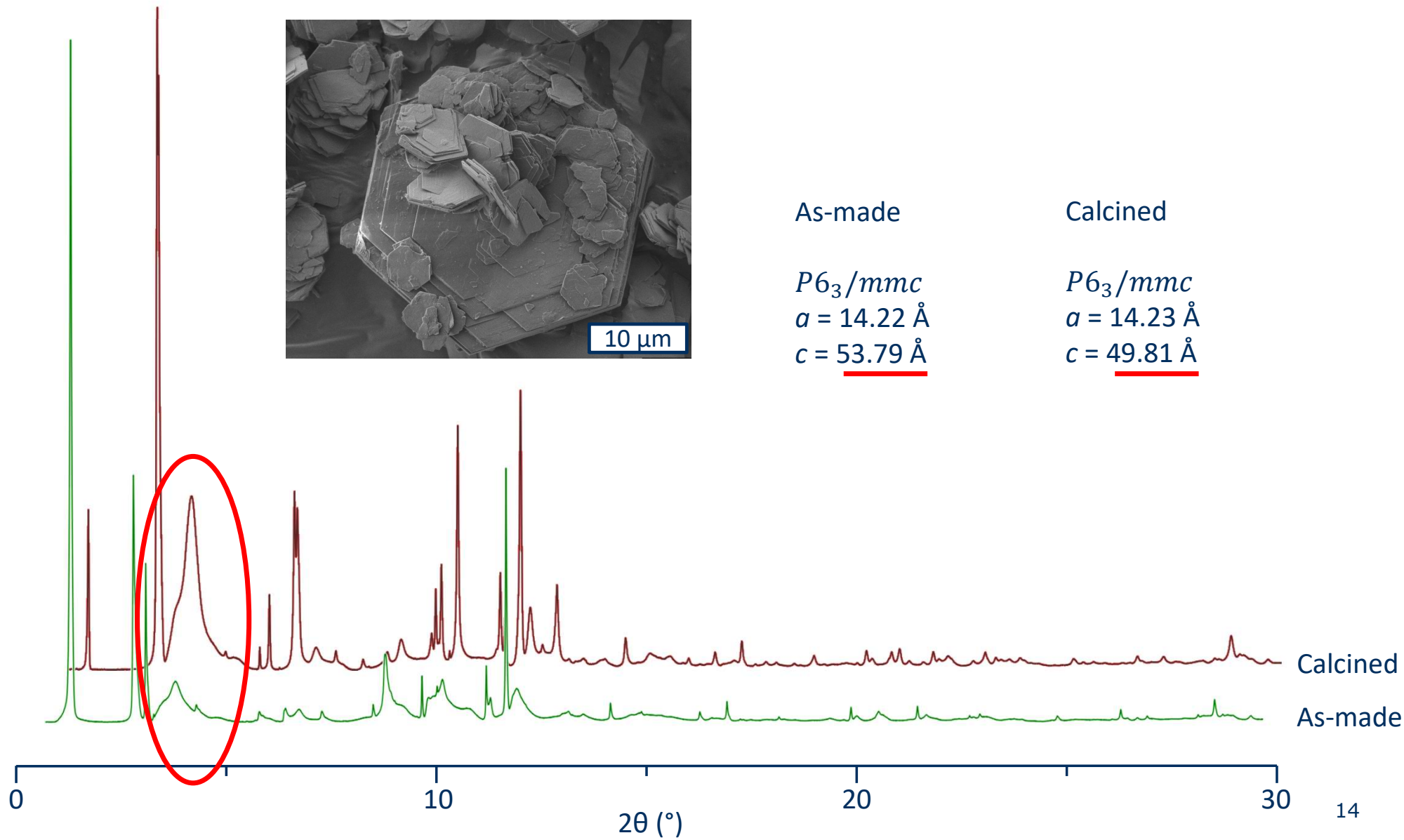


As-made

$P6_3/mmc$   
 $a = 14.22 \text{ \AA}$   
 $c = \underline{53.79 \text{ \AA}}$

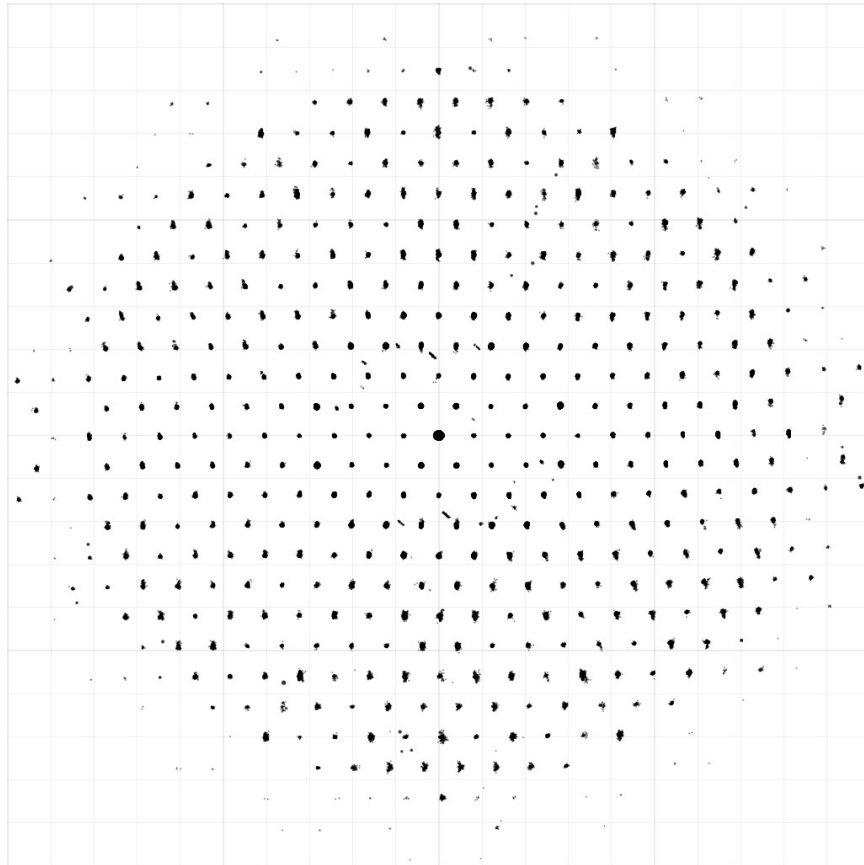
Calcined

$P6_3/mmc$   
 $a = 14.23 \text{ \AA}$   
 $c = \underline{49.81 \text{ \AA}}$

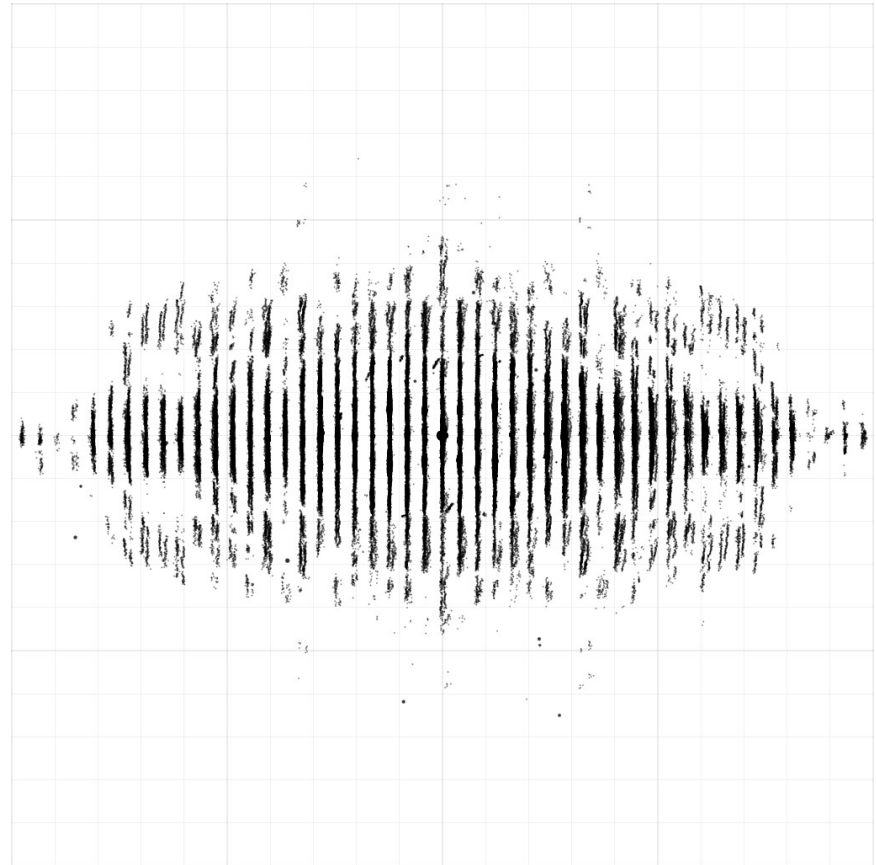




## Rotation Electron diffraction (as-made)

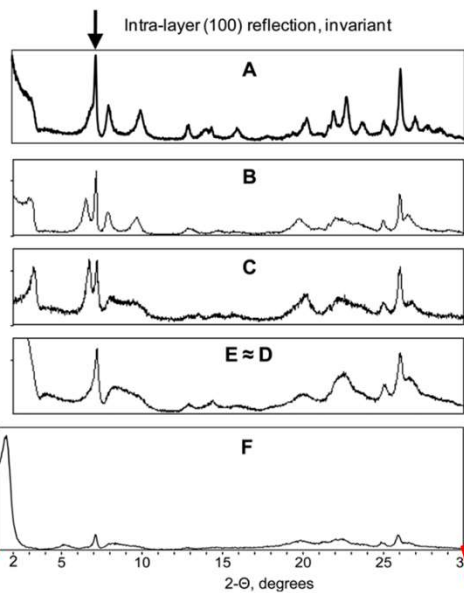


Along [001]



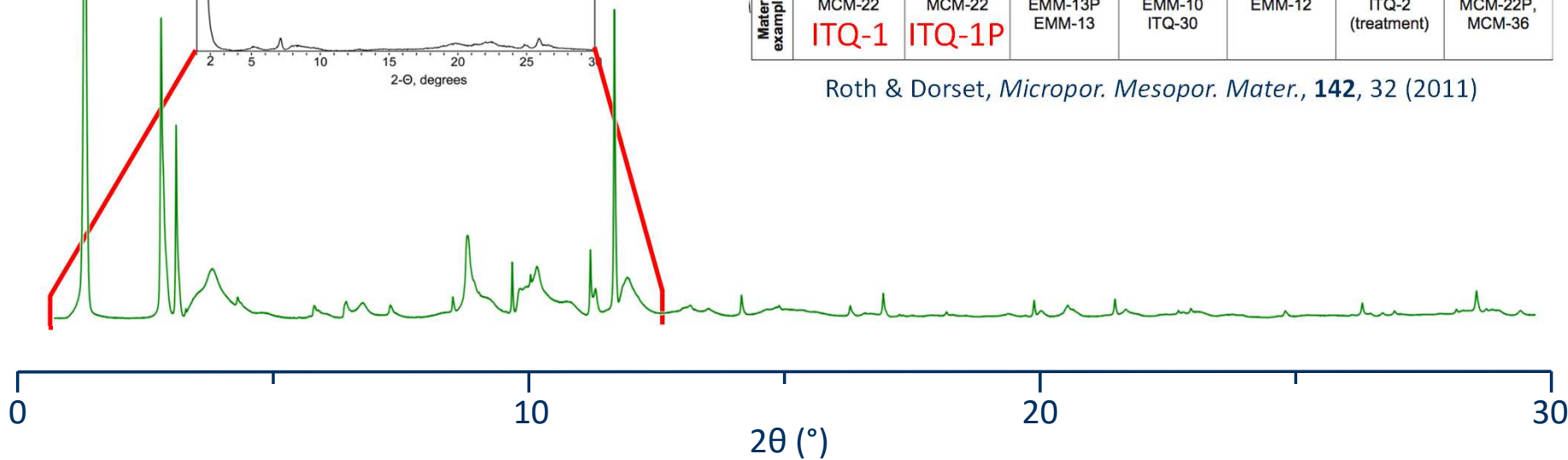
Along [100]

# Related to MWW family?

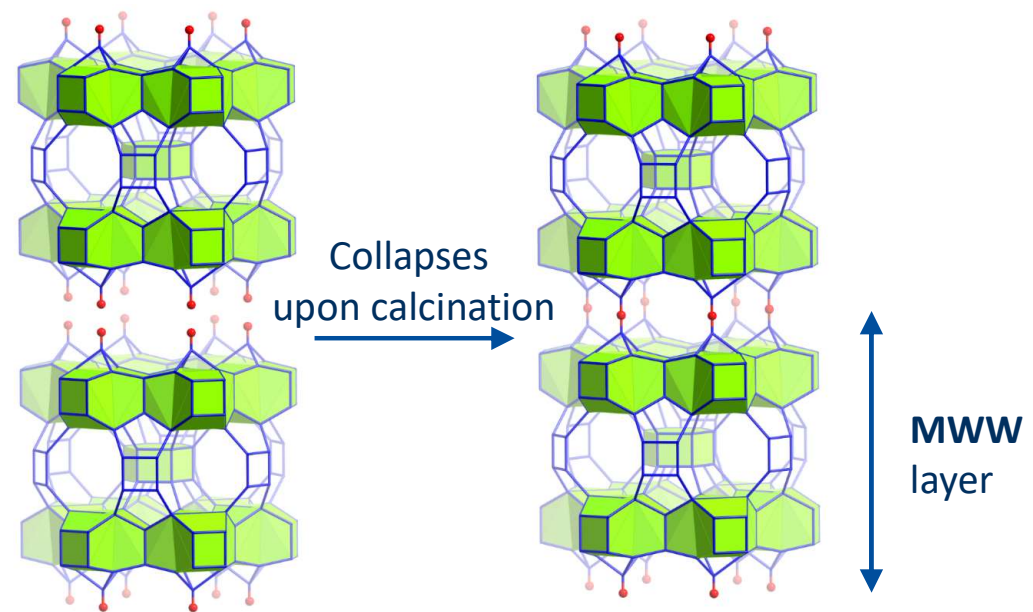


	Conventional 3-D zeolite	Layered precursor				Delaminated	Swollen/ pillared
		Ordered		Dis-ordered			
		Unmodified	Stabilized	Unmodified	Stabilized		
<b>As-synthesized</b>	Synthesis 	Synthesis 	Treatment 	Synthesis 	Treatment 	Synthesis, treatment 	Treatment 
<b>Calcined</b>							
<b>Unit c-cell</b>	c ~25 Å c ~25 Å	c >26 Å c ~25 Å	c >26 Å c >26 Å	c >26 Å c ~25 Å	c >26 Å c >26 Å	c ~25 Å c ~25 Å	c >50 Å c ~50 Å
<b>Material examples</b>	MCM-49 MCM-22 <b>ITQ-1</b>	MCM-22P MCM-22 <b>ITQ-1P</b>	IEZ-MWW EMM-13P EMM-13	EMM-10P EMM-10 ITQ-30	EMM-12P EMM-12	MCM-56; ITQ-2 (treatment)	Swollen MCM-22P, MCM-36

Roth & Dorset, *Micropor. Mesopor. Mater.*, **142**, 32 (2011)

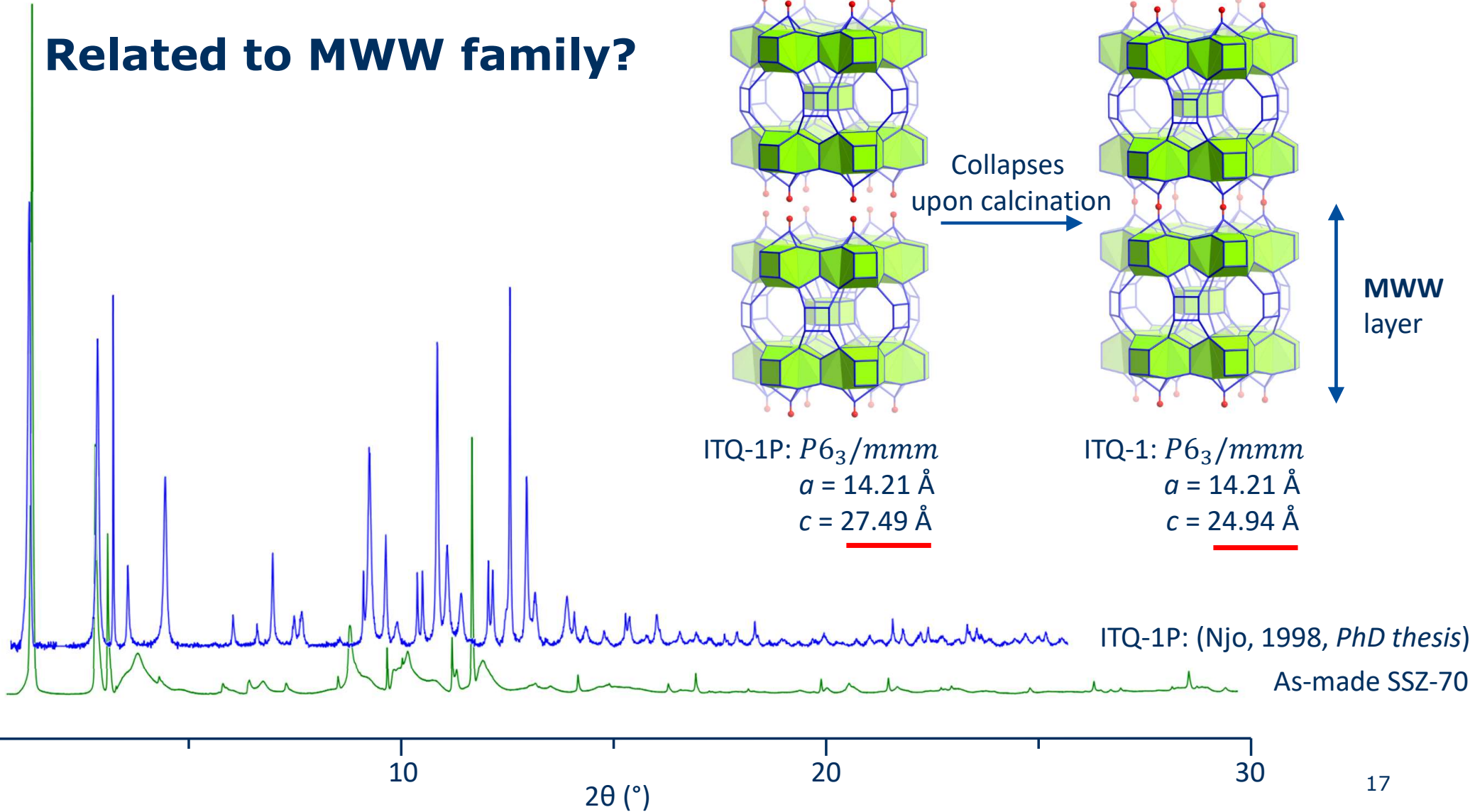


# Related to MWW family?



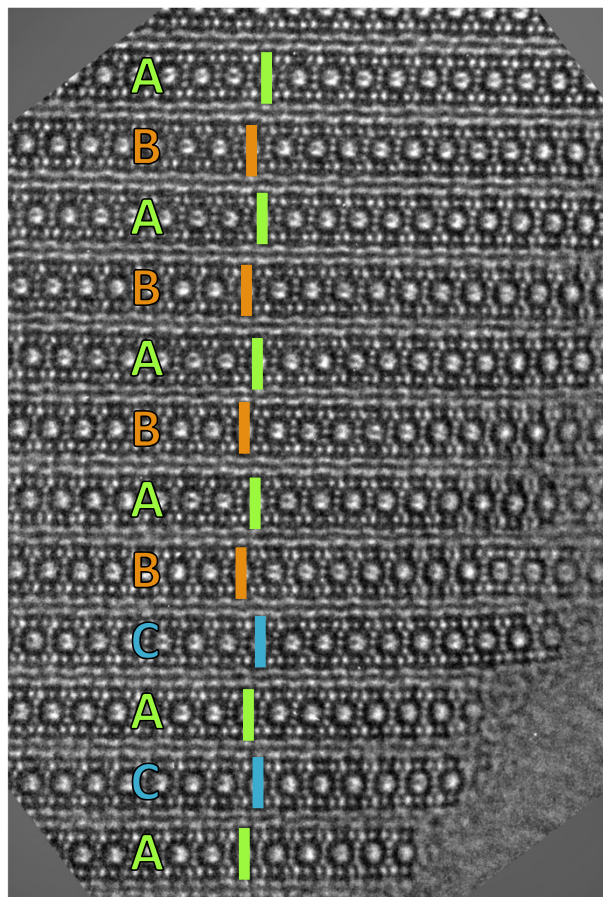
ITQ-1P:  $P6_3/mmm$   
 $a = 14.21 \text{ \AA}$   
 $c = 27.49 \text{ \AA}$

ITQ-1:  $P6_3/mmm$   
 $a = 14.21 \text{ \AA}$   
 $c = 24.94 \text{ \AA}$



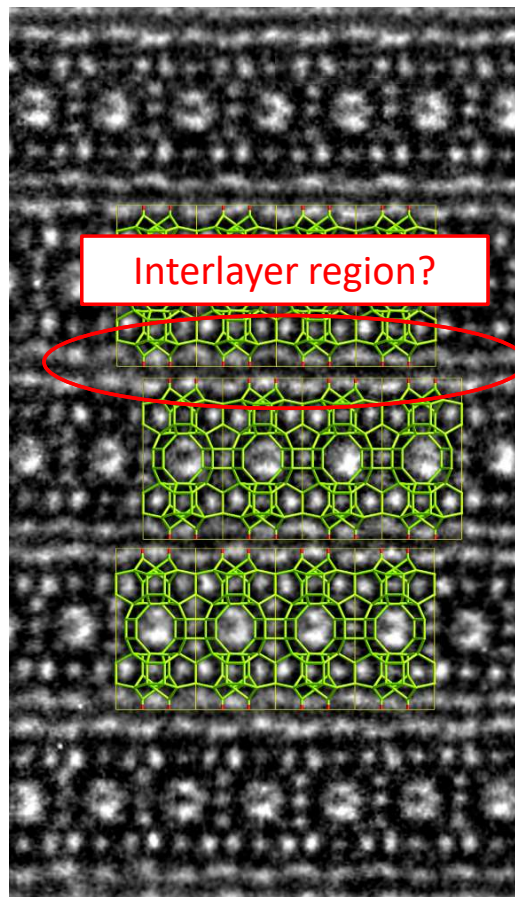
# HRTEM (as-made)

Stacking disorder along [001]

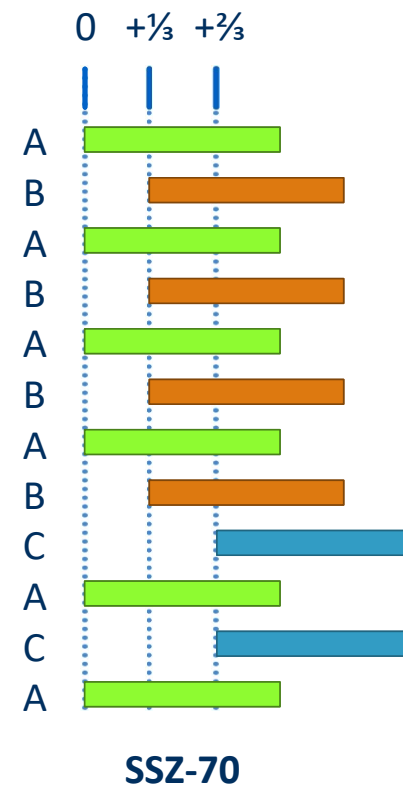


Collected by Wei Wan, Stockholm University, SE

MWW-layers



Stacking faults



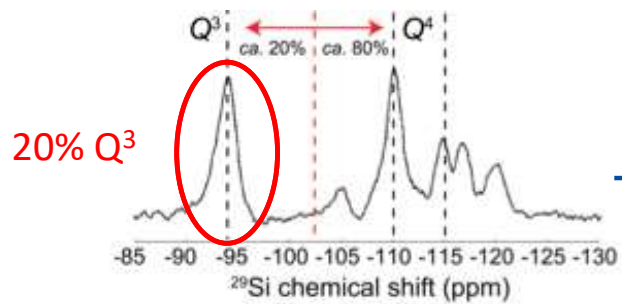
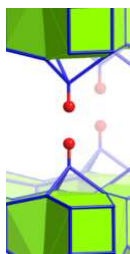
SSZ-70



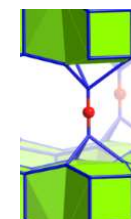
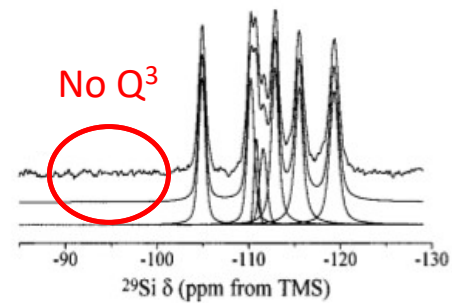
# Solid-state $^{29}\text{Si}$ MAS NMR

As-made

Calcined



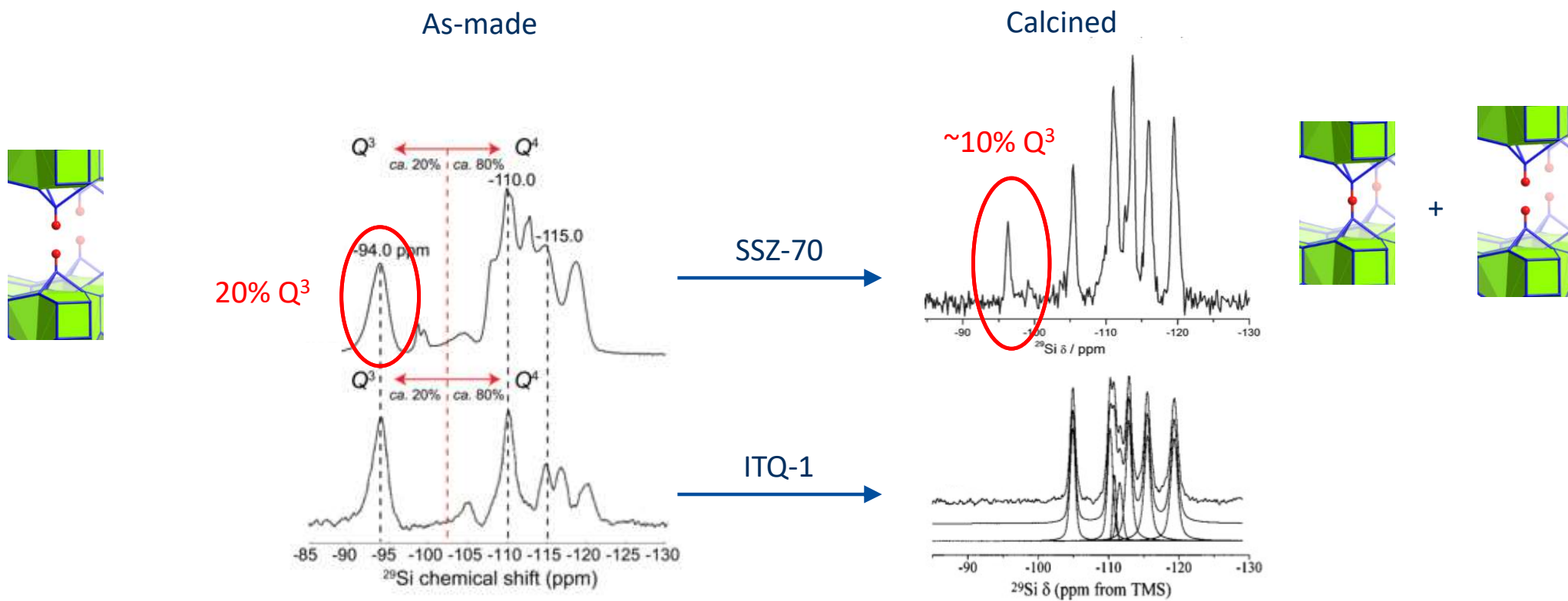
ITQ-1



Hsieh, Aronson and Chmelka (2014)

Archer *et al.*, **2010**, *Micropor. Mesopor. Mat.*, 130, 255  
Cambor *et al.*, **1998**, *J. Phys. Chem. B*, 102, 44

# Solid-state $^{29}\text{Si}$ MAS NMR

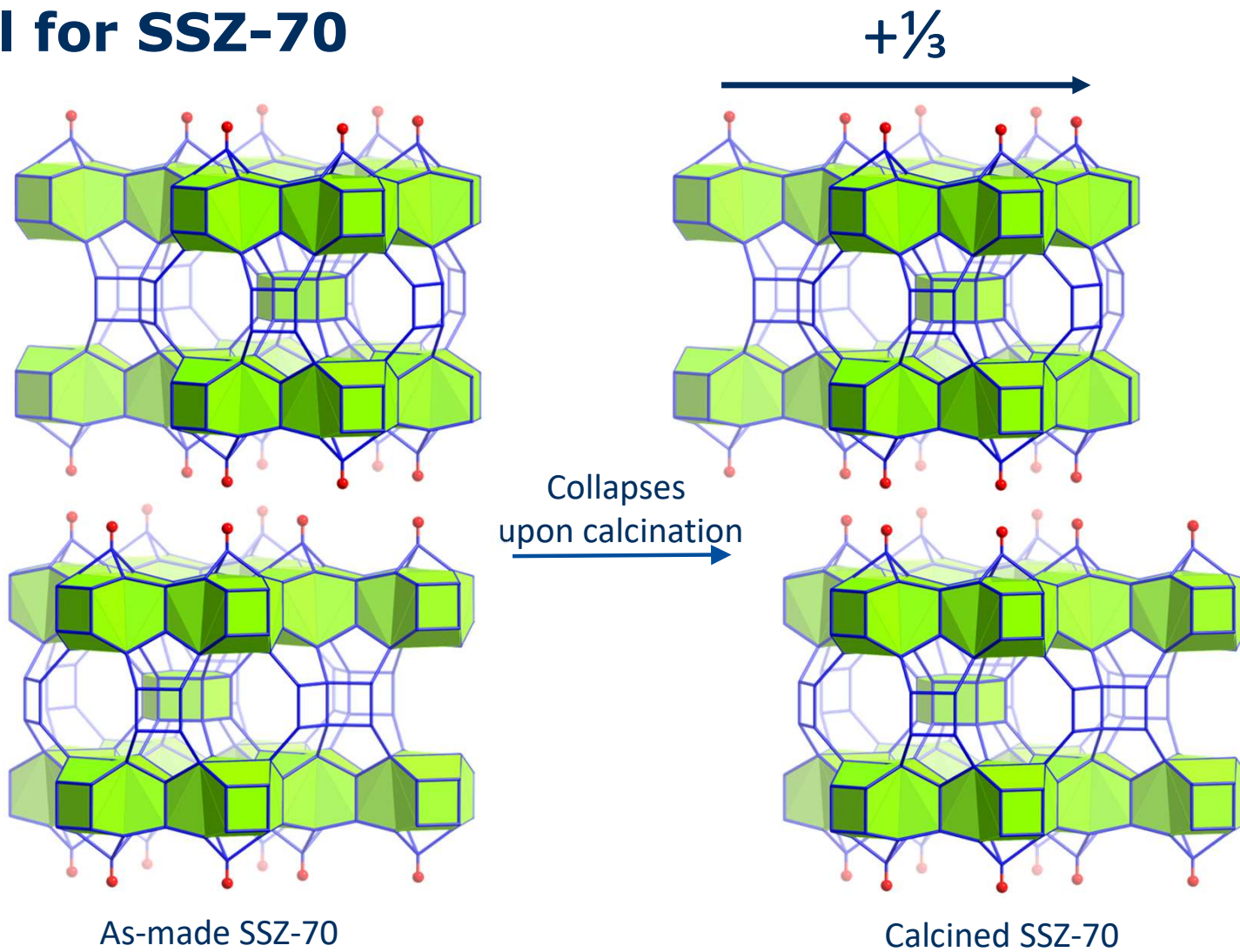


Hsieh, Aronson and Chmelka (2014)

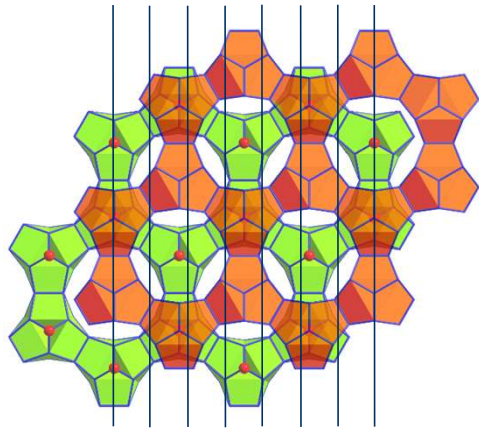
Archer *et al.*, **2010**, *Micropor. Mesopor. Mat.*, 130, 255  
Cambor *et al.*, **1998**, *J. Phys. Chem. B*, 102, 44



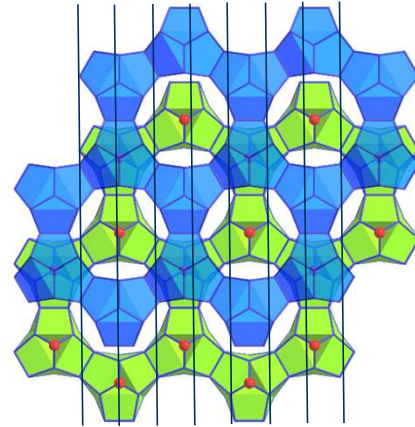
# Model for SSZ-70



# Disorder model

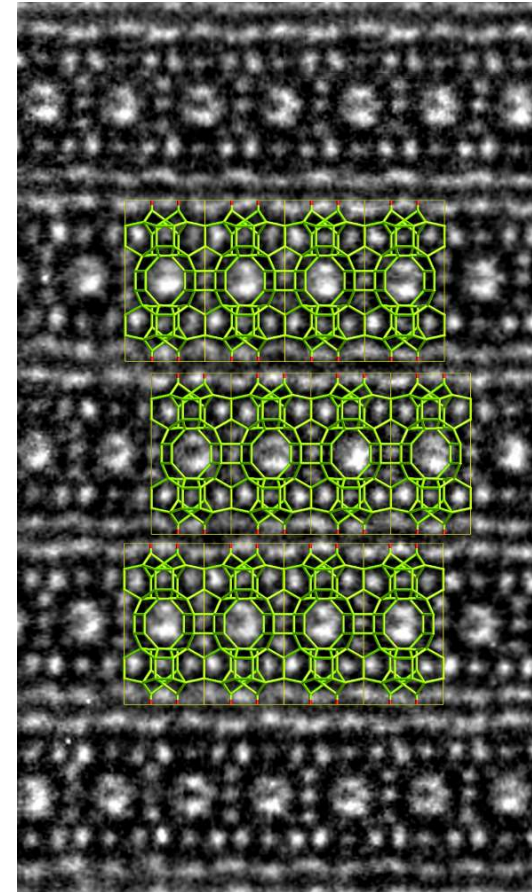


$$x+\frac{2}{3}, y+\frac{1}{3}$$

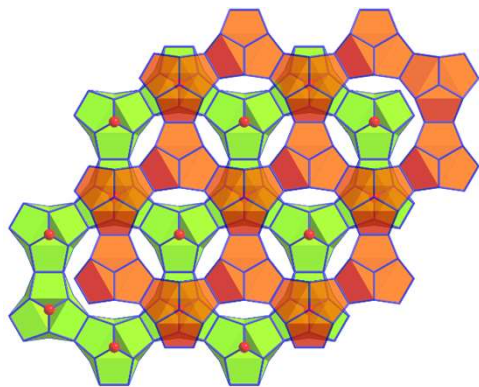


$$x+\frac{1}{3}, y+\frac{2}{3}$$

## MWW-layers

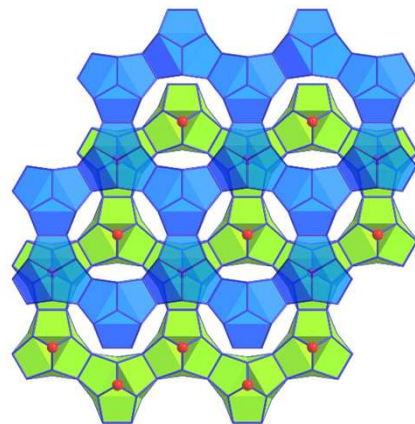


# Disorder model



$$x + \frac{2}{3}, y + \frac{1}{3}$$

$$P(A \rightarrow B) = 50\%$$



$$x + \frac{1}{3}, y + \frac{2}{3}$$

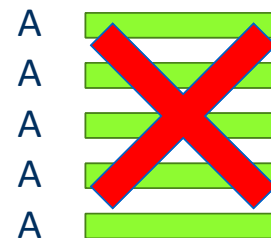
$$P(A \rightarrow C) = 50\%$$

Random arrangement  
of **MWW** layers

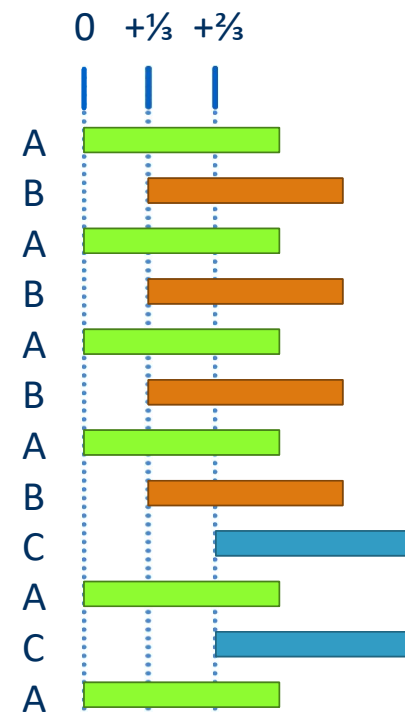
$$P(A \rightarrow A) = 0\%$$

$$P(A \rightarrow B) = 50\%$$

$$P(A \rightarrow C) = 50\%$$



**ITQ-1**

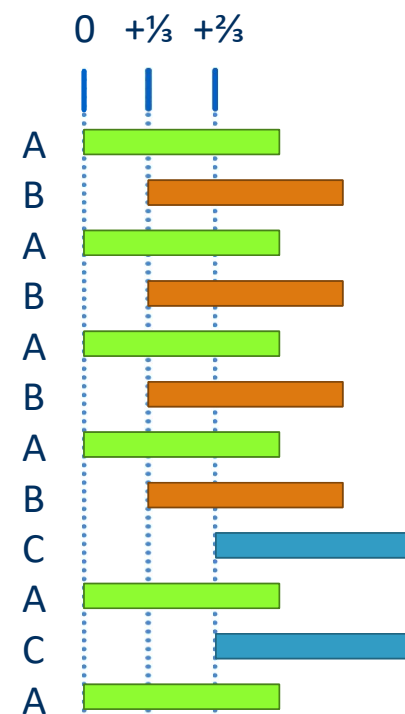
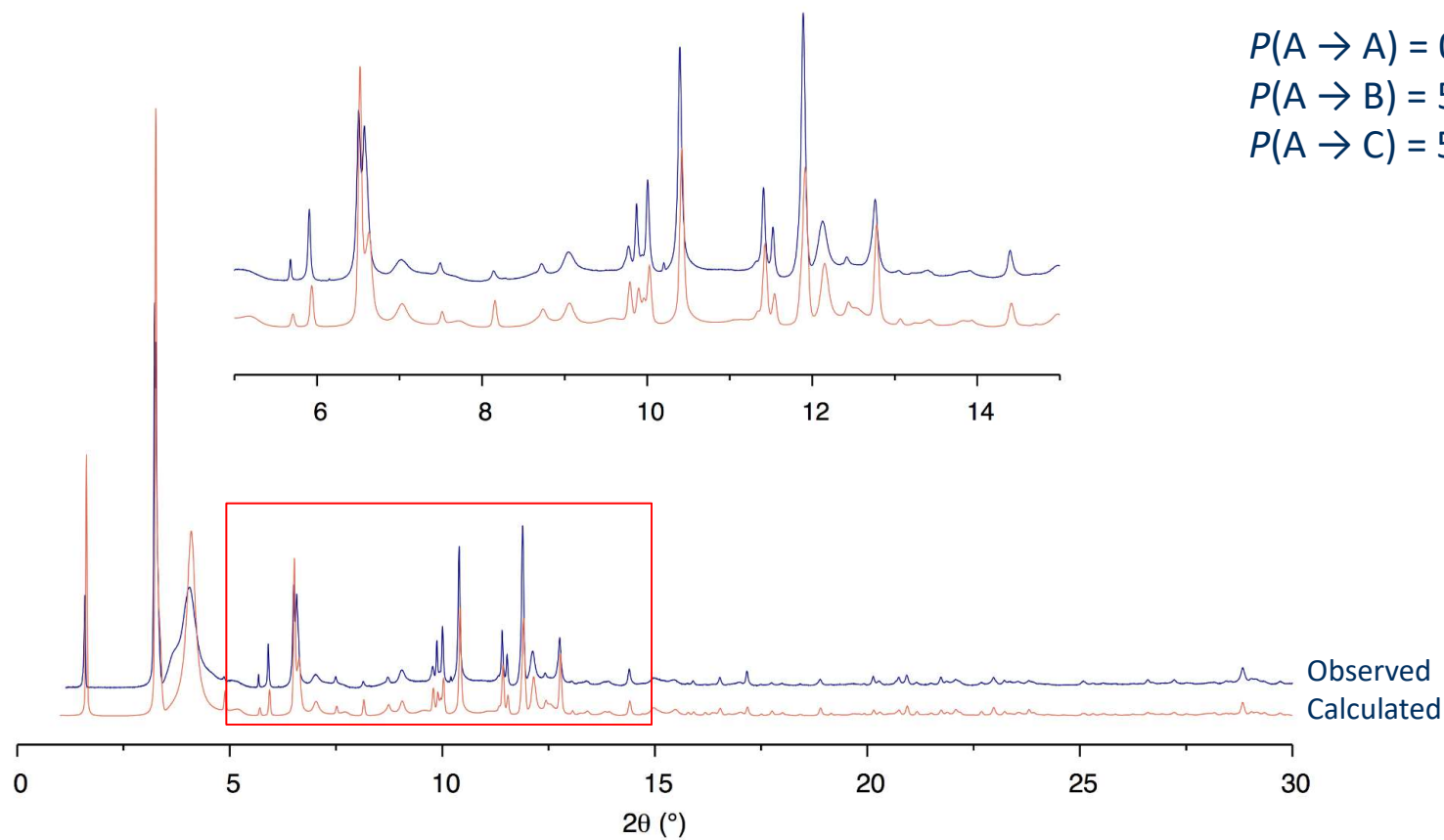


**SSZ-70**

# Simulations using DiFFaX

Random arrangement  
of **MWW** layers

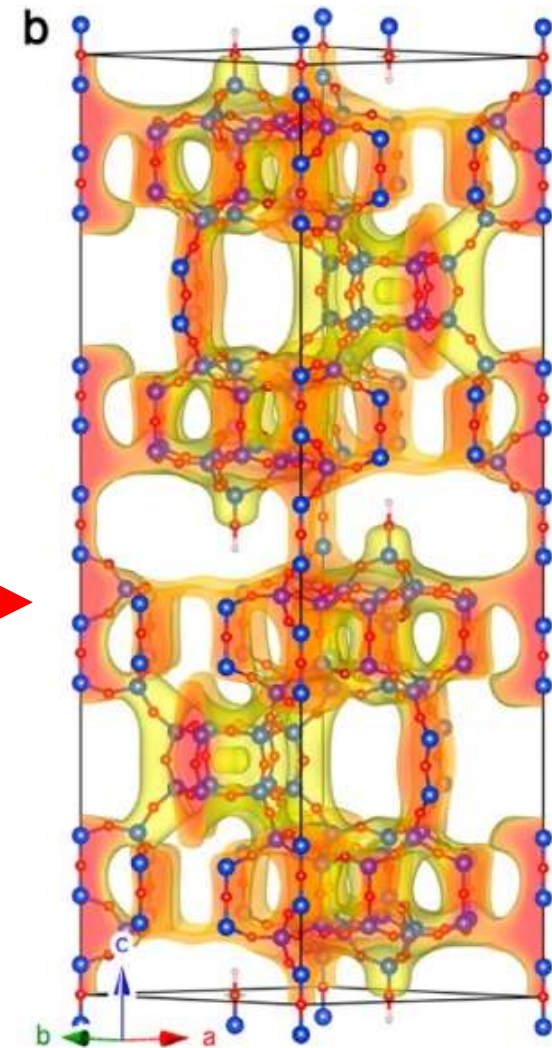
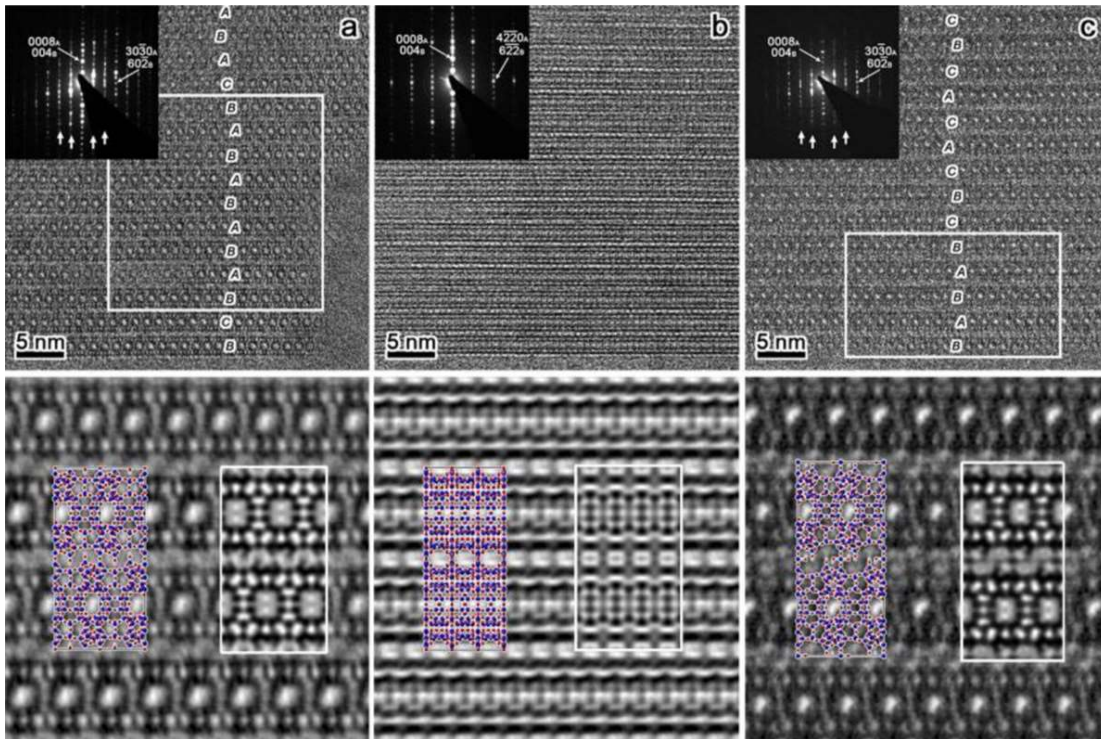
$P(A \rightarrow A) = 0\%$   
 $P(A \rightarrow B) = 50\%$   
 $P(A \rightarrow C) = 50\%$



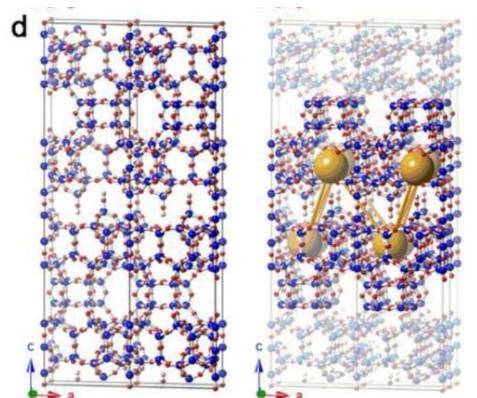
**SSZ-70**



## A different approach (ECNU-5)

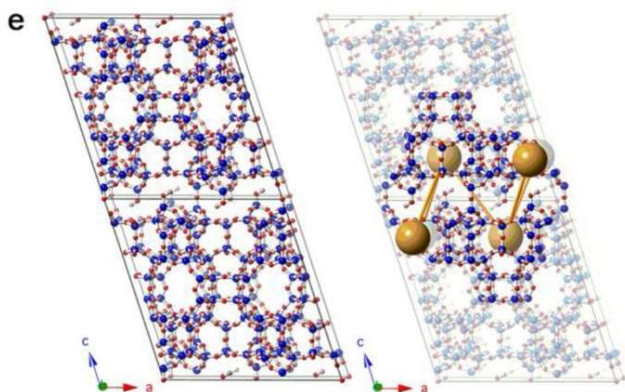
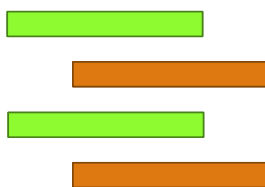


# A different approach (ECNU-5)



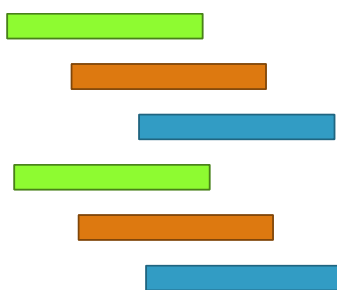
Polymorph A:  $C2/m$

ABAB

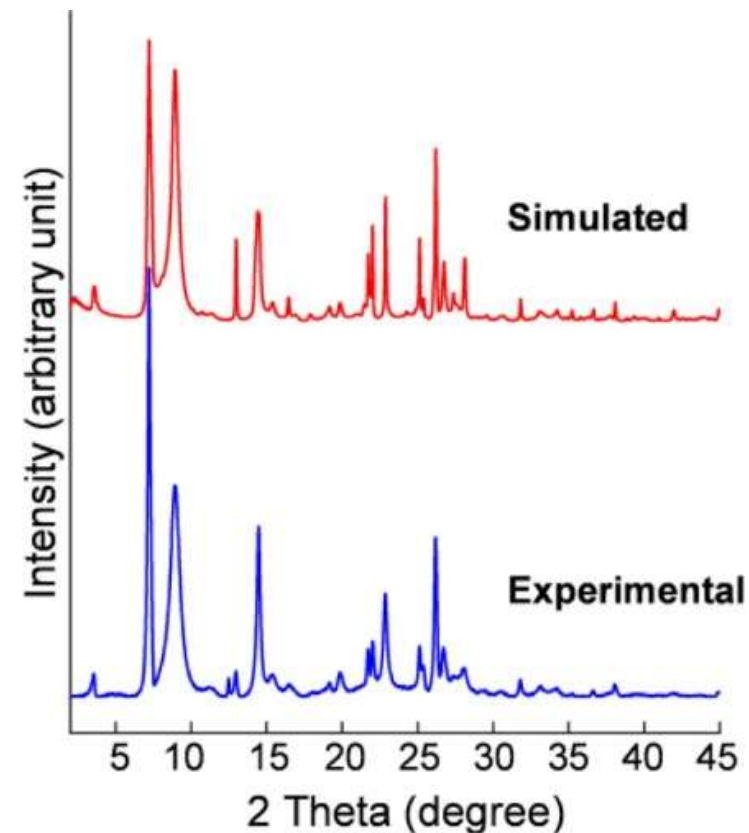


Polymorph B:  $P6_3/mmc$

ABCABC

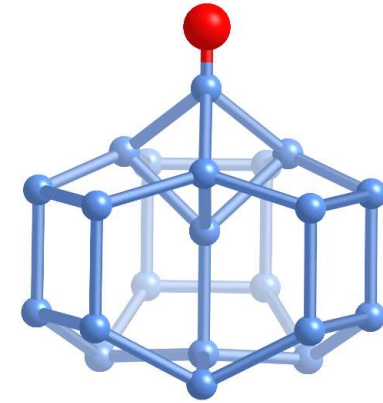
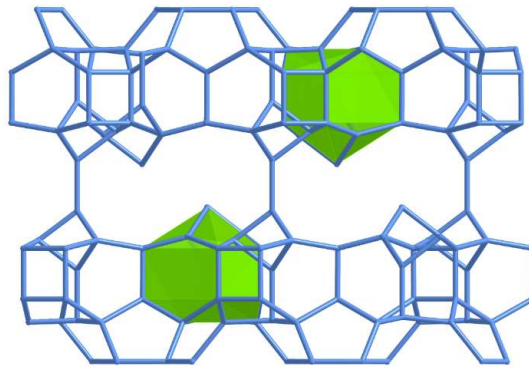
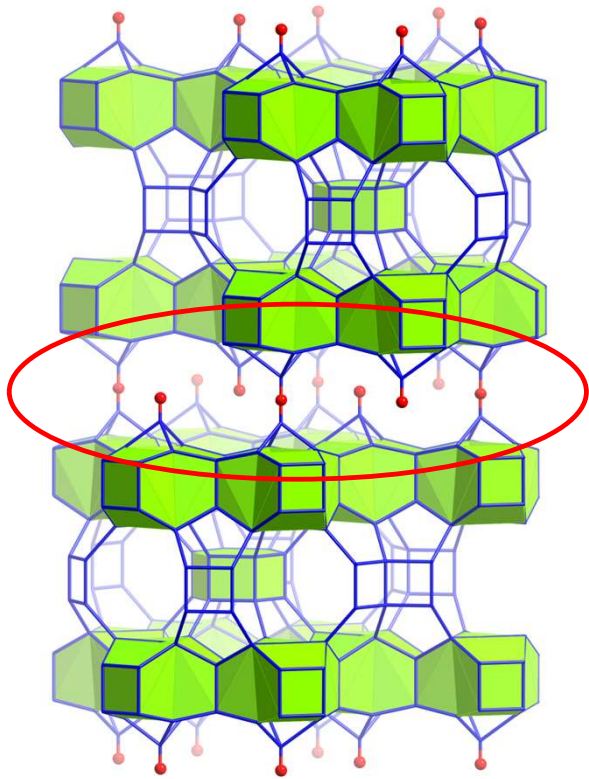


DiFFaX Simulations

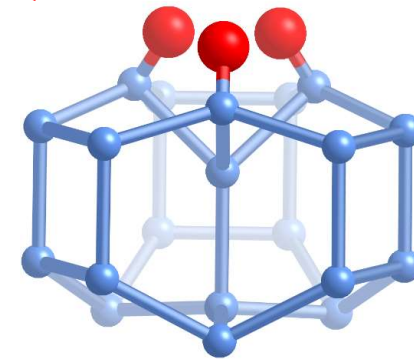




# Interlayer region

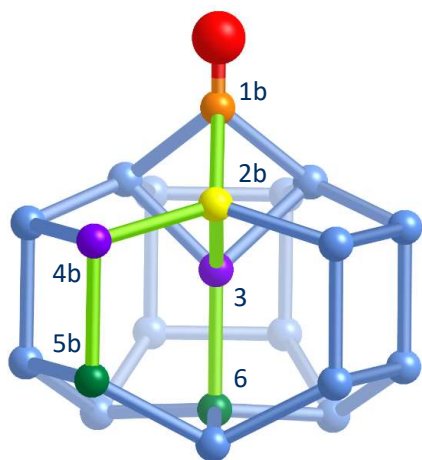


Model 1

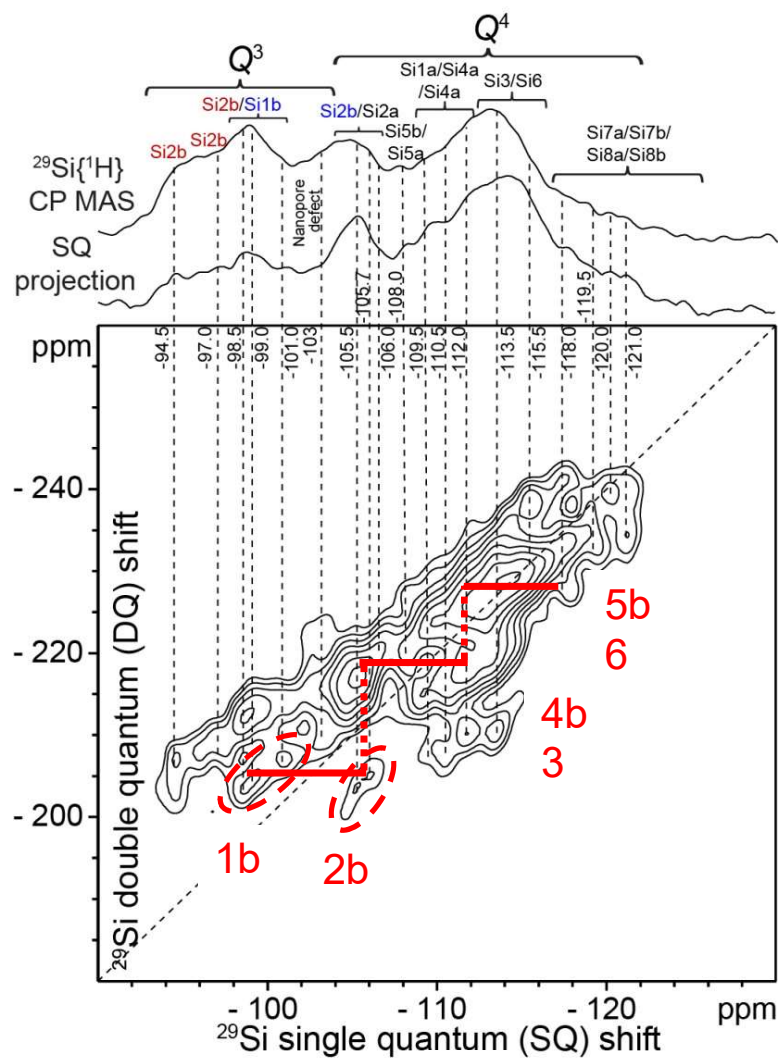


Model 2

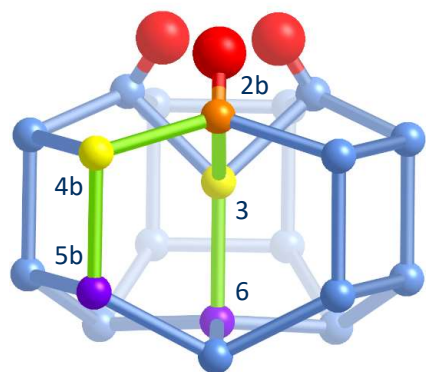
# 2D DNP-enhanced *J*-mediated $^{29}\text{Si}\{^{29}\text{Si}\}$ NMR



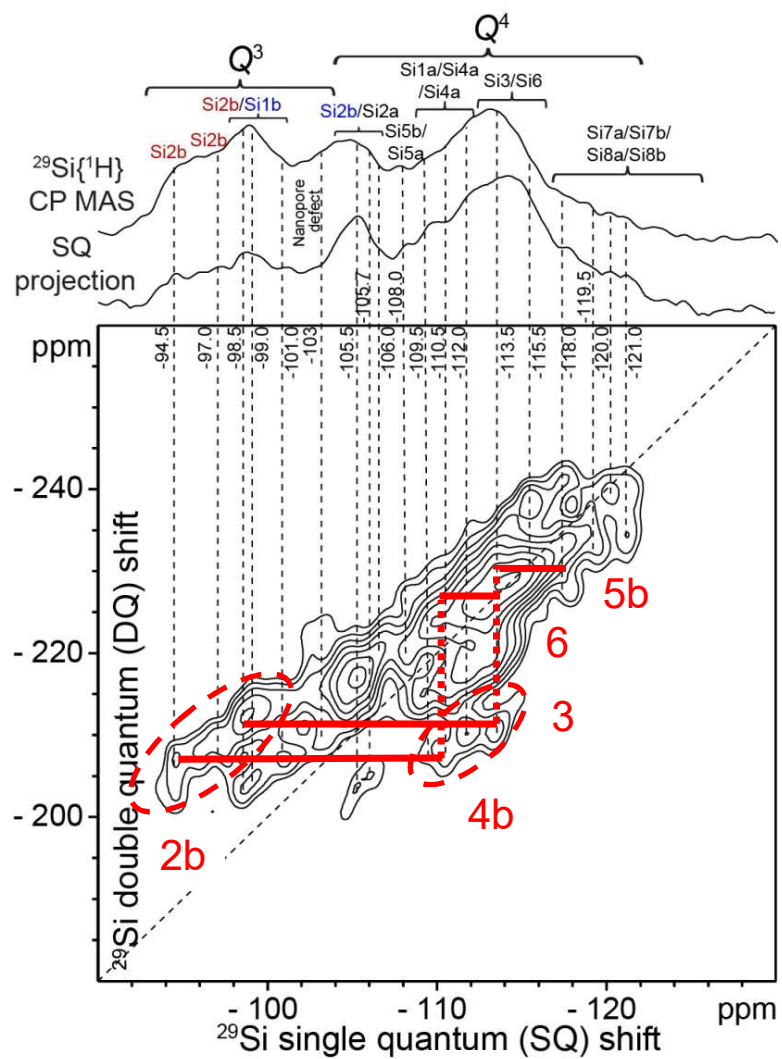
Model 1



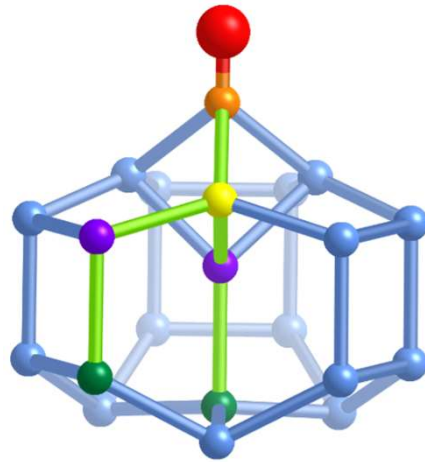
# 2D DNP-enhanced *J*-mediated $^{29}\text{Si}\{^{29}\text{Si}\}$ NMR



Model 2

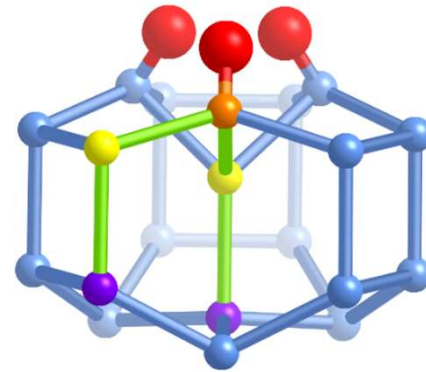


## Interlayer region



Model 1

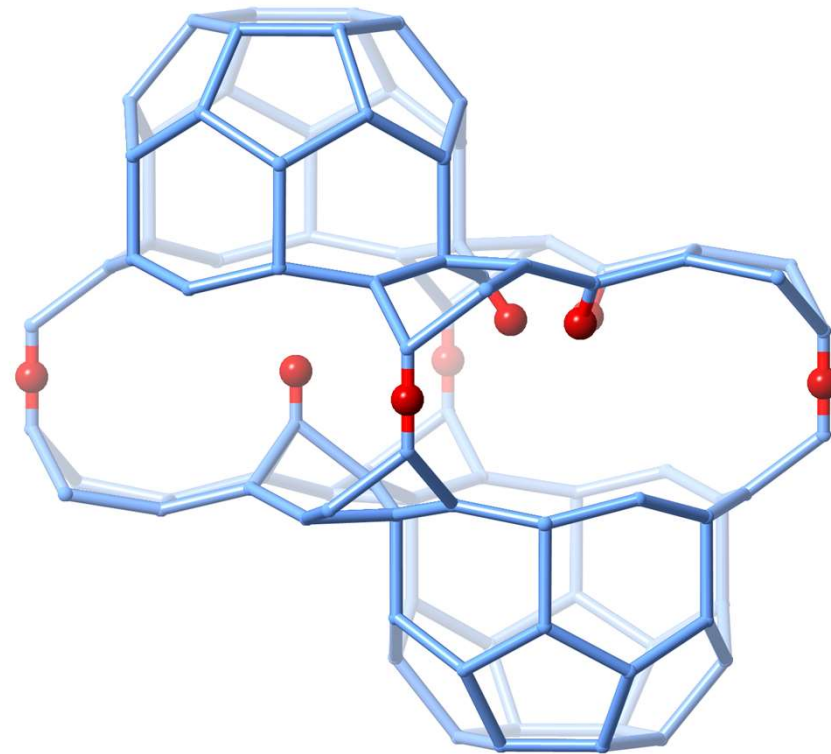
50%



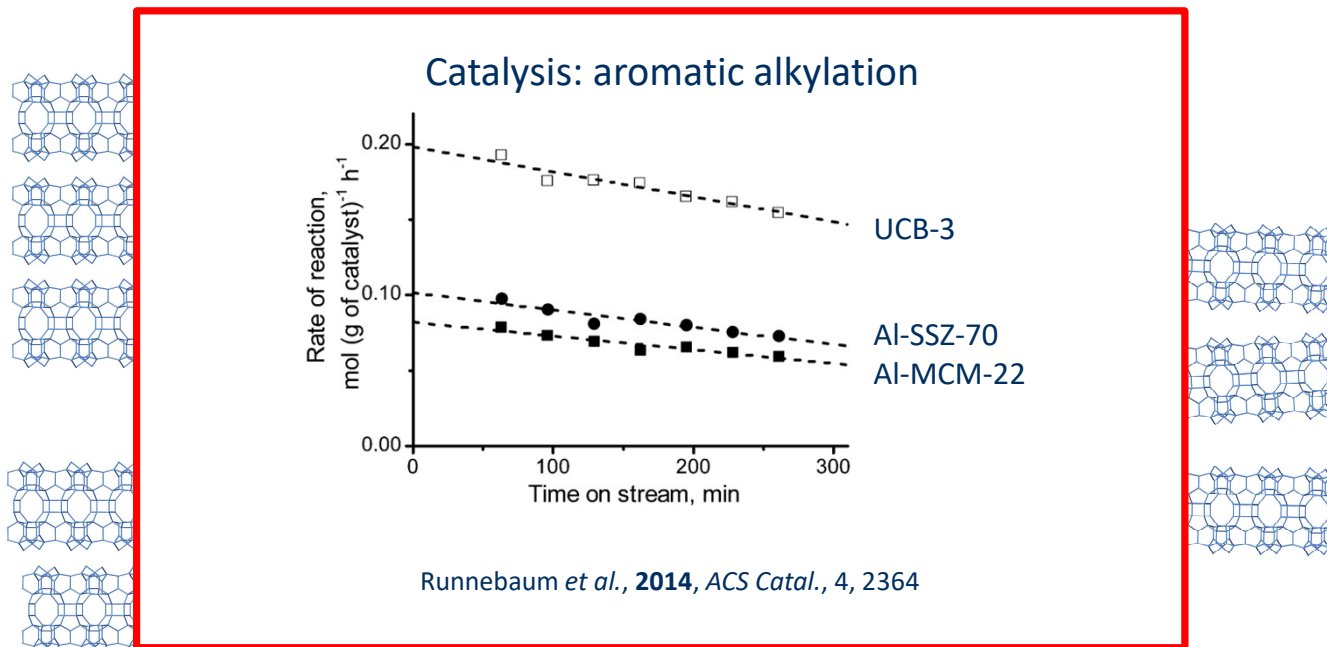
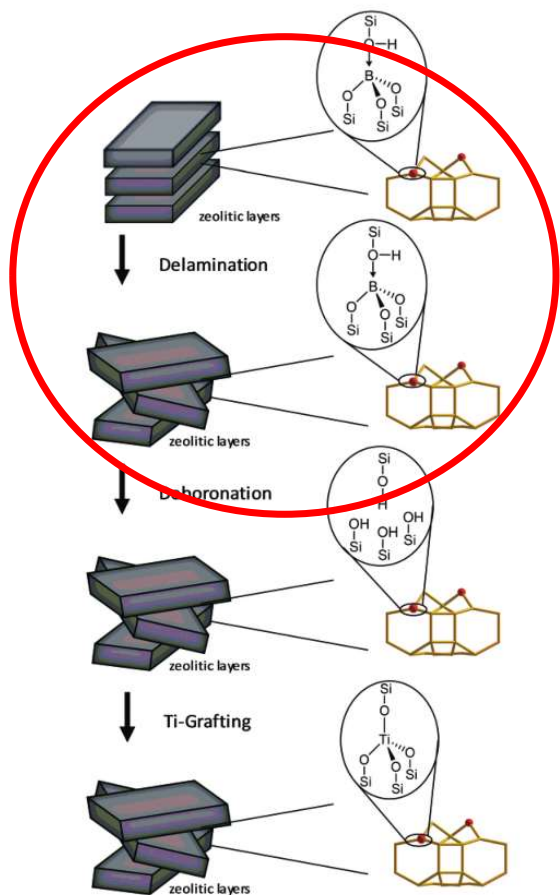
Model 2

50%

## Structure of calcined SSZ-70



# New understanding of a successful catalytic material



SSZ-70 (as-synthesized)

## Weaker linkages in SSZ-70

- Easier to delaminate using mild conditions
- Intrinsic structure remains intact
- High degree of surface area

Ouyang, *et al.* *Dalton Trans.* 2014, 43, 10417  
 Aigner, *et al.*, *React. Chem. Eng.* 2017, 2, 852  
 Aigner, *et al.*, *React. Chem. Eng.*, 2017, 2, 842



## Conclusions

- Structure of SSZ-70 determined by combining methods
  - HRTEM → Short-range order
  - XRPD → Long-range order
  - 2D NMR → Nanostructure
- New stacking arrangement of **MWW**-layers
- Weaker linkages can help explain enhanced catalytic behaviour of SSZ-70 and derived materials
- Smeets *et al.*, *J. Am. Chem. Soc.* (2017), 139:16803

